







AIR OPERATED OIL PUMPS AND KITS

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PUMPMASTER 2

01

351 110

OIL PUMPS, PRESSURE RATIO 1:1

THE SOFE SHALL

Double acting air operated pumps for transferring lubricants and other non-corrosive fluids. Pumps include height adjustable bung adaptor 2" BSP (M).

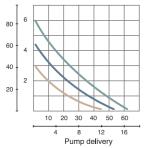
Models

APPLICATION	SUCTION TUBE Height	TOTAL HEIGHT	WEIGHT	PART N.º
Wall mounted, short pump	220 mm	580 mm	3,4 Kg	351 110
60 l (16 gal) drum	700 mm	1.060 mm	4,7 Kg	356 100
200 l (55 gal) drum	920 mm	1.280 mm	5,4 Kg	352 100

Technical data	
Pressure ratio	1:1
Pump tube diameter	52 mm (approx. 2")
Air piston diameter	50 mm (2")
Air piston stroke	100 mm (4")
Maximum free flow capacity ¹	62 l/min (16.10 gpm)
Minimum air pressure	3 bar (42 psi)
Maximum air pressure	10 bar (140 psi)
Maximum fluid pressure	10 bar (140 psi)
Air inlet	1/4" BSPT (F)
Fluid outlet	3/4" BSP (F)
Fluid inlet (short pump only)	1" BSP (F)

¹ Free delivery at 7 bar air inlet pressure, using SAE 20 oil at 20°C.

Pump outlet pressure psi kg/cm²



l/min

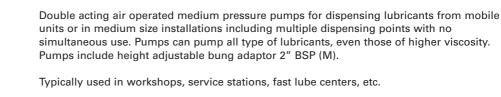
Air inlet pressure 6 bar (84 psi).

Air inlet pressure 4,5 bar (63 psi).

Air inlet pressure 3 bar (42 psi).

353 110

OIL PUMPS, PRESSURE RATIO 3:1



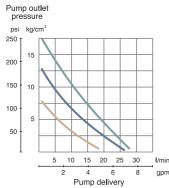
Models

Modela				
APPLICATION	SUCTION TUBE HEIGHT	TOTAL HEIGHT	WEIGHT	PART N.°
Wall mounted, short pump 60 I (16 gal) drum 200 I (55 gal) drum	230 mm 700 mm 920 mm	600 mm 1.070 mm 1.290 mm	3,2 Kg 4,2 Kg 4,7 Kg	353 110 358 100 354 100

Technical data	
Pressure ratio	3:1
Pump tube diameter	34 mm (1.33")
Air piston diameter	50 mm (2")
Air piston stroke	100 mm (4")
Maximum free flow capacity ¹	30 l/min (7.8 gpm)
Minimum air pressure	3 bar (42 psi)
Maximum air pressure	10 bar (140 psi)
Maximum fluid pressure	30 bar (420 psi)
Air inlet	1/4" BSPT (F)
Fluid outlet	1/2" BSP (F)
Fluid inlet (short pump only)	3/4" BSP (F)

¹ Free delivery at 7 bar air inlet pressure, using SAE 20 oil at 20°C.





Air inlet pressure 6 bar (84 psi).
Air inlet pressure 4,5 bar (63 psi).
Air inlet pressure 3 bar (42 psi).

PUMPMASTER 4

340 100

OIL PUMPS, PRESSURE RATIO 3:1

Double acting air operated medium pressure pumps for dispensing lubricants in medium size installations including multiple dispensing points with simultaneous operation. Pumps can pump all type of lubricants, even those of higher viscosity. Pumps include height adjustable bung adaptor 2" BSP (M).

Typically used in workshops, service stations, fast lube centers, fleet maintenance in mining, agriculture, armed forces, construction, trains, etc.

Models

APPLICATION	SUCTION TUBE Height	TOTAL HEIGHT	WEIGHT	PART N.º
Wall mounted, short pump	255 mm	695 mm	7,3 Kg	340 100
200 I (55 gal) drum	920 mm	1.350 mm	9,6 Kg	341 100

Technical data	
Pressure ratio	3:1
Pump tube diameter	52 mm (approx. 2")
Air piston diameter	90 mm (3.55")
Air piston stroke	100 mm (4")
Maximum free flow capacity ¹	45 l/min (11.8 gpm)
Minimum air pressure	3 bar (42 psi)
Maximum air pressure	10 bar (140 psi)
Maximum fluid pressure	30 bar (420 psi)
Air inlet	3/8" BSPT (F)
Fluid outlet	3/4" BSP (F)
Fluid inlet (short pump only)	1" BSP (F)

¹ Free delivery at 7 bar air inlet pressure, using SAE 20 oil at 20°C.

Air inlet pressure 6 bar (84 psi).

Air inlet pressure 4,5 bar (63 psi).

Air inlet pressure 3 bar (42 psi).

347 100

OIL PUMPS, PRESSURE RATIO 5:1



Double acting air operated high pressure pumps for dispensing lubricants in large size installations including multiple dispensing points with simultaneous operation. Pumps can pump all type of lubricants, even those of higher viscosity. Pumps include height adjustable bung adaptor 2" BSP (M).

Typically used in workshops, service stations, fast lube centers, fleet maintenance in mining, agriculture, armed forces, construction, trains, etc.

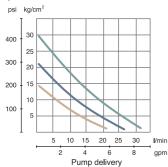
Models

APPLICATION	SUCTION TUBE	TOTAL HEIGHT	WEIGHT	PART N.º
	HEIGHT			
Wall mounted, short pump	280 mm	720 mm	7,1 Kg	347 100
200 l (55 gal) drum	920 mm	1.360 mm	8,8 Kg	348 100

Technical data	
Pressure ratio	5:1
Pump tube diameter	42 mm (1.65")
Air piston diameter	90 mm (3.55")
Air piston stroke	100 mm (4")
Maximum free flow capacity ¹	35 l/min (9.1 gpm)
Minimum air pressure	3 bar (42 psi)
Maximum air pressure	10 bar (140 psi)
Maximum fluid pressure	50 bar (700 psi)
Air inlet	3/8" BSPT (F)
Fluid outlet	3/4" BSP (F)
Fluid inlet (short pump only)	1" BSP (F)

¹ Free delivery at 7 bar air inlet pressure, using SAE 20 oil at 20°C.

Pump outlet pressure



Air inlet pressure 6 bar (84 psi).

Air inlet pressure 4,5 bar (63 psi).

Air inlet pressure 3 bar (42 psi).





PUMPMASTER 4 & PUMPMASTER 6

349 000

OIL PUMP, PRESSURE RATIO 8:1

Double acting air operated high-pressure pump for dispensing lubricants in medium to large size installations including multiple dispensing points with no simultaneous use. Pump can pump all type of lubricants, even those of higher viscosity. Pump can also be used for rustproofing applications. Pump includes height adjustable bung adaptor 2" BSP (M).

Typically used in workshops, service stations, fast lube centers, fleet maintenance in mining, agriculture, armed forces, construction, trains, etc.

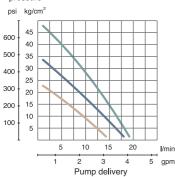
Models

APPLICATION	SUCTION TUBE HEIGHT	TOTAL HEIGHT	WEIGHT	PART N.º
Wall mounted, short pump	230 mm	670 mm	6,9 Kg	349 000

Technical data	
Pressure ratio	8:1
Pump tube diameter	34 mm (1.33")
Air piston diameter	90 mm (3.55")
Air piston stroke	100 mm (4")
Maximum free flow capacity ¹	28 l/min (7.25 gpm)
Minimum air pressure	3 bar (42 psi)
Maximum air pressure	10 bar (140 psi)
Maximum fluid pressure	80 bar (1.120 psi)
Air inlet	3/8" BSPT (F)
Fluid outlet	3/4" BSP (F)
Fluid inlet	3/4" BSP (F)

¹ Free delivery at 7 bar air inlet pressure, using SAE 20 oil at 20°C.

Pump outlet pressure



Air inlet pressure 6 bar (84 psi).

Air inlet pressure 4,5 bar (63 psi).

Air inlet pressure 3 bar (42 psi).

343 000

OIL PUMP, PRESSURE RATIO 10:1



Double acting air operated high-pressure pump for dispensing lubricants in very large installations including multiple dispensing points with simultaneous operation outlets. Pump can pump all type of lubricants, even those of higher viscosity. Recommended for use when low air pressure would limit the performance of a lower ratio pump.

Typically used in workshops, service stations, fast lube centers, fleet maintenance in mining, agriculture, armed forces, construction, trains, etc.

Models

APPLICATION	SUCTION TUBE Height	TOTAL HEIGHT	WEIGHT	PART N.º
Wall mounted, short pump	230 mm	690 mm	13,2 Kg	343 000

Technical data	
Pressure ratio	10:1
Pump tube diameter	54 mm (2.1")
Air piston diameter	160 mm (6")
Air piston stroke	110 mm (4 1/4")
Maximum free flow capacity ¹	40 l/min (11.2 gpm)
Minimum air pressure	3 bar (42 psi)
Maximum air pressure	10 bar (140 psi)
Maximum fluid pressure	100 bar (1.400 psi)
Air inlet	1/2" BSPT (F)
Fluid outlet	3/4" BSP (F)
Fluid inlet (short pump only)	1 1/2" BSP (F)

 $^{^{\}rm 1}$ Free delivery at 7 bar air inlet pressure, using SAE 20 oil at 20 $^{\rm o}$ C.

Pump outlet pressure psi kg/cm² 1000 70 60 60 40 40 400 200 10 5 10 15 20 25 30 35 Wmin

Pump delivery

Air inlet pressure 6 bar (84 psi).

Air inlet pressure 4,5 bar (63 psi).

Air inlet pressure 3 bar (42 psi).



OIL PUMP KITS

379 300 / 379 000 / 379 003

PUMPMASTER 2 - 3:1 PRESSURE RATIO PUMP



Pump kits include all hoses and adaptors required for connecting an oil pump to the air supply and the oil distribution line.

379 300 - 200 I drum mounted pump kit - 3:1 ratio

To install directly onto 200 I oil drums.

Includes:

- 354 100: 3:1 pump for 200 I drums.
- 362 910: PumpMaster 2/3:1 air and oil line connection kit.

379 000 - Wall mounted pump kit for 200 I drum - 3:1 ratio

The wall mounted pump and the suction assembly allows a fast and clean drum replacement.

Includes:

- 353 110: 3:1 short pump.
- 362 910: PumpMaster 2/3:1 air and oil line connection kit.
- 367 102: 205 I drums suction kit for wall mounted pumps.

379 003 - Tank mounted pump kit - 3:1 ratio

To install directly onto metal tanks with a 2"BSP (F) top bung opening. Maximum tank interior height: 1.600 mm.

Includes:

- 353 110: 3:1 short pump.
- 362 910: PumpMaster 2/3:1 air and oil line connection kit.
- 368 104: 1400 mm suction tube.

Option

To prevent air entering into the oil distribution line in metered systems:

- 368 004: Double threaded suction tube, for use instead of tube 368 104.
- 368 200: 3/4" air eliminator valve.







379 404 / 379 400 / 379 403

PUMPMASTER 4 - 3:1 PRESSURE RATIO PUMP

Pump kits include all hoses and adaptors required for connecting an oil pump to the air supply and the oil distribution line.

379 404 - 200 I drum mounted pump kit - 3:1 ratio

To install directly onto 200 I oil drums.

Includes:

- 341 100: 3:1 pump for 200 I drums.
- 362 911: PumpMaster 4 pumps air and oil line connection kit.

379 400 - Wall mounted pump kit for 200 I drum - 3:1 ratio

The wall mounted pump and the suction assembly allows a fast and clean drum replacement. Includes:

• 340 100: 3:1 short pump.

OIL PUMP KITS

- 362 911: PumpMaster 4 pumps air and oil line connection kit.
- 367 102: Wall installation kit for 205 I drums.
- 945 670: 1"BSP (M) x 3/4"BSP (M) connection adaptor.

379 403 - Tank mounted pump kit - 3:1 ratio

To install directly onto metal tanks with a 2"BSP (F) top bung opening.

Maximum interior height: 1.600 mm.

Includes:

- 340 100: 3:1 short pump.
- 362 911: PumpMaster 4 pumps air and oil lines connection kit.
- 368 105: 1400 mm suction tube.

To prevent air entering into the oil distribution line in metered systems:

- 368 005: Double threaded suction tube, for use instead of tube 368 105.
- 368 201: 1" air eliminator valve.







379 504 / 379 500 / 379 503

PUMPMASTER 4 - 5:1 PRESSURE RATIO PUMP



Pump kits include all hoses and adaptors required for connecting an oil pump to the air supply and the oil distribution line.

379 504 - 200 I drum mounted pump kit - 5:1 ratio

To install directly onto 200 I oil drums.

Includes:

- 348 100: 5:1 pump for 200 I drums.
- 362 911: PumpMaster 4 pumps air and oil line connection kit.

379 500 - Wall mounted pump kit for 200 I drum - 5:1 ratio

The wall mounted pump and the suction assembly allows a fast and clean drum replacement.

Includes:

• 347 100: 5:1 short pump.

OIL PUMP KITS

- 362 911: PumpMaster 4 pumps air and oil line connection kit.
- 367 102: Wall installation kit for 205 I drums.
- 945 670: 1"BSP (M) x 3/4"BSP (M) connection adaptor.

379 503 - Tank mounted pump kit - 5:1 ratio

To install directly onto metal tanks with a 2"BSP (F) top bung opening.

Maximum interior height: 1.600 mm.

Includes:

- 347 100: 5:1 short pump.
- 362 911: PumpMaster 4 pumps air and oil line connection kit.
- 368 105: 1400 mm suction tube.



To prevent air entering into the oil distribution line in metered systems:

- 368 005: Double threaded suction tube, for use instead of tube 368 105.
- 368 201: 1" air eliminator valve.







OIL PUMP KITS

379 900 / 379 920 / 379 910

WITH PUMPMASTER 6 - 10:1 PRESSURE RATIO PUMP



Pump kits include all hoses and adaptors required for connecting an oil pump to the air supply and the oil distribution line.

379 900 - 200 I drum mounted pump kit - 10:1 ratio

To install directly onto 200 I oil drums.

Includes:

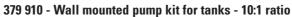
- 343 000: 10:1 short pump.
- 368 111: Suction tube for 200 I drums.
- 362 914: PumpMaster 6 pump air and oil line connection kit.
- 418 026: 200 I drum cover for PumpMaster 6 pumps.

379 920 - Tank mounted pump kit - 10:1 ratio

To install directly onto metal tanks with a 2"BSP (F) top bung opening. Maximum interior height: 1.600 mm.

Includes:

- 343 000: 10:1 short pump.
- 368 112: Suction tube for 200 I tanks.
- 362 914: PumpMaster 6 pump air and oil line connection kit.
- 360 006: 2"BSP (M) bung adaptor.



For use with tanks with a 2"BSP (F) lower connection.

Includes:

- 343 000: 10:1 short pump.
- 360 109: PumpMaster 6 wall bracket.
- 945 565: 2"BSP (M) 1"BSP (F) connection adaptor.
- 945 555: 1"BSP (MM) connection adaptor.
- 950 306: 1"BSP (FF) ball valve.
- 362 400: 1 m x Ø 1" suction hose, 1"BSP (MF) with a 90° connector.
- 945 681: 1" BSP (M) 1 1/2" (M) connection adapter.
- 362 914: PumpMaster 6 pump air and oil line connection kit.





PUMP ACCESSORIES

01

360 102 / 360 120

PUMP BRACKETS



360 102 - Wall bracket for PumpMaster 2 and PumpMaster 4 pumps

360 120 - Floor bracket for PumpMaster 2 and PumpMaster 4 pumps Recommended use with tanks with low connection.

360 109 - Wall bracket for PumpMaster 6 pumps

367 000

SUCTION ASSEMBLIES



Suction assemblies for wall mounted short pumps. Assemblies include \emptyset 42 suction tube with foot valve, height adjustable bung adaptor and 2 m x 3/4" (19 mm.) rubber connection hose. Connection thread 3/4" BSP (M).

367 000 - Suction assembly for 200 I drums and 1000 I IBCs, 1060 mm suction tube Option for PumpMaster 4 pumps:

• 945 670: 1" BSP (M) x 3/4" BSP (M) connection adaptor.

367 003 - Suction assembly for tanks, 1600 mm suction tube

Option for PumpMaster 4 pumps:

• 945 670: 1" BSP (M) x 3/4" BSP (M) connection adaptor.

367 016 - Suction assembly for 200 I drums and 1000 I IBCs, 1060 mm suction tube Includes a 1 1/2'' BSP (M) connection adaptor for use with PumpMaster 6 pumps.

367 011 / 362 400

SUCTION HOSES



367 011 - 3 m spring reinforced transparent suction hose for 200 I drums and 1000 I IBCs Includes height adjustable bung adaptor and a 90° connection elbow 3/4" BSP (M) to connect to a short pump.

362 400 - 1 m rubber hose for connecting a pump to a tank

1" BSP (M) connections on both sides, with a 90° connector on one side.

368 102 / 368 104

SUCTION TUBES

For PumpMaster 2 pumps (3:1 pressure ratio)

Ø 22 mm suction tubes with 3/4" BSP (M) thread.

- 368 102: 660 mm length for 200 I drums.
- 368 104: 1.400 mm length for tanks.
- 368 002: 660 mm length for 200 I drums. Threads on both ends for use with an air eliminator valve.
- 368 004: 1.400 mm length for tanks. Threads on both ends for use with an air eliminator valve.

For PumpMaster 2 (1:1 pressure ratio) and PumpMaster 4 pumps

Ø 28 mm suction tubes with 1" BSP (M) thread.

- 368 107: 660 mm length for 200 I drums.
- 368 105: 1.400 mm length for tanks.
- 368 007: 660 mm length for 200 I drums. Threads on both ends for use with an air eliminator valve.
- ullet 368 005: 1.400 mm length for tanks. Threads on both ends for use with an air eliminator valve.

For PumpMaster 6 pumps

Ø 42 mm suction tubes with 1 1/2" BSP (M) thread.

- 368 111: 660 mm length for 200 l drums.
- 368 112: 1.400 mm length for tanks.



PUMP ACCESSORIES

01

362 201 / 368 200

AIR ELIMINATOR VALVES



Valve with a float to avoid air from being sucked in by the pump when the drum or tank is at its minimum oil level. Recommended for metered distribution systems. To use with short pumps fitted with double threaded extension tubes.

368 200 - Air eliminator valve - 3/4" BSP (F)

For PumpMaster 2 - 3:1 pumps.

368 201 - Air eliminator valve - 1" BSP (F)

For PumpMaster 4 pumps.

362 912

PRESSURE RELEASE VALVES



When connected to a pump outlet, these valves prevent overpressure in the oil distribution line.

362 912 - Pressure release valve - 1/2" BSP (MF)

For PumpMaster 2 - 3:1 pumps.

362 913 - Pressure release valve - 3/4" BSP (MF)

For PumpMaster 4 and PumpMaster 6 pumps.

360 150

PUMP PULSATION DAMPER



360 150 - Pump pulsation damper

An air chamber to install vertically at the pump outlet in order to minimize the pulsating effects in short distribution circuits. Connection threads: 1/2" BSP (MF).

362 104

OIL HOSES



Medium pressure, nitryle rubber hoses reinforced with one steel braid. Swaged fittings, swiveling nut and adaptor on one end.

PART N.°	LENGTH	INTERNAL Ø	FITTING THREADS	WORK PRESSURE
362 100	1,0 m	1/2"	1/2" BSP (MM)	180 bar (2570 psi)
362 101	1,5 m	1/2"	1/2" BSP (MM)	180 bar (2570 psi)
362 102	2,0 m	1/2"	1/2" BSP (MM)	180 bar (2570 psi)
362 103	3,0 m	1/2"	1/2" BSP (MM)	180 bar (2570 psi)
362 104	4,0 m	1/2"	1/2" BSP (MM)	180 bar (2570 psi)
362 106	6,0 m	1/2"	1/2" BSP (MM)	180 bar (2570 psi)
362 110	10,0 m	1/2"	1/2" BSP (MM)	180 bar (2570 psi)
362 115	15,0 m	1/2″	1/2" BSP (MM)	180 bar (2570 psi)
362 300	1,0 m	3/4"	3/4" BSP (MM)	180 bar (2570 psi)
362 301	1,5 m	3/4"	3/4" BSP (MM)	180 bar (2570 psi)
362 303	3,0 m	3/4"	3/4" BSP (MM)	180 bar (2570 psi)
362 305	5,0 m	3/4"	3/4" BSP (MM)	180 bar (2570 psi)

950 303

OIL VALVES



PART N.º	CONNECTION THREADS	WORK PRESSURE
950 320	3/8" BSP (FF)	65 bar (930 psi)
950 300	1/2" BSP (FF)	65 bar (930 psi)
950 303	3/4" BSP (FF)	40 bar (570 psi)
950 306	1" BSP (FF)	40 bar (570 psi)
950 317	1 1/4" BSP (FF)	25 bar (360 psi)
950 312	1 1/2" BSP (FF)	25 bar (360 psi)
950 308	2" BSP (FF)	25 bar (360 psi)



PUMP ACCESSORIES

240 500 / 246 010 / 950 321

AIR LINE ACCESSORIES







240 500 - Combined air filter and pressure regulator. 1/4" BSP (FF)

For PumpMaster 2 pumps.

240 200 - Air pressure regulator. 1/4" BSP (FF)

For PumpMaster 4 and PumpMaster 6 pumps.

241 501 - Combined air filter and pressure regulator. 1/2" BSP (F) - 3/8" BSP (F)

For PumpMaster 4 and PumpMaster 6 pumps.

241 201 - Air pressure regulator. 1/2" BSP (F) - 3/8" BSP (F)

For PumpMaster 4 and PumpMaster 6 pumps.

239 000 - 1/4" BSP (M) x 1/4" BSP (M) 945 516 - 1/2" BSP (M) x 1/4" BSP (F)

239 002 - 3/8" BSP (M) x 3/8" BSP (M) 239 004 - 1/2" BSP (M) x 1/2" BSP (M)

246 006 - Air hose, 0.6 m. For PumpMaster 2 pumps. 1/4" BSP (MM).

246 010 - Air hose, 1,0 m. For PumpMaster 2 pumps. 1/4" BSP (MM).

246 015 - Air hose, 1,5 m. For PumpMaster 2 pumps. 1/4" BSP (MM).

247 706 - Air hose, 0.6 m. For PumpMaster 4 pumps. 3/8" BSP(M) - 1/2" BSP(MM).

247 710 - Air hose, 1.6 m. For PumpMaster 4 pumps. 3/8" BSP(M) - 1/2" BSP(MM).

247 715 - Air hose, 0.6 m. For PumpMaster 4 pumps. 3/8" BSP(M) - 1/2" BSP(MM).

362 100 - Air hose, 1,0 m For PumpMaster 6 pumps. 1/2" BSP (MM).

362 101 - Air hose, 1,5 m. For PumpMaster 6 pumps. 1/2" BSP (MM).

950 302 - Air needle valve, 1/4" BSP (MM)

950 321 - Air ball valve, 1/4" BSP (MM) 950 318 - Air ball valve, 3/8" BSP (MM)

950 319 - Air ball valve, 1/2" BSP (MM)

950 371

OIL LINE FILTERS



950 371 - Oil line Y strainer, 1/2" BSP (FF) 950 370 - Oil line Y strainer, 3/4" BSP (FF)

CONNECTION ADAPTORS







945 590 - 1/4" BSP (MM) 945 592 - 3/8" BSP (MM) 945 593 - 1/2" BSP (MM) 945 551 - 3/4" BSP (MM) 945 555 - 1" BSP (MM)

945 567 - 2" BSP(M) - 1 1/2" BSP (M)

945 681 - 1 1/2" BSP (M) - 1" BSP (M)

945 552 - 1" BSP (M) - 3/4" BSP (M)

945 554 - 3/4" BSP (M) - 1/2" BSP (M)

945 557 - 1/2" BSP (M) - 3/8" BSP (M)

945 565 - 2" BSP(M) - 1" BSP (F)

945 513 - 1 1/4" BSP (M) - 3/4" BSP (F)

945 670 - 1" BSP (M) - 3/4" BSP (F)

369 900 - 3/4" BSP (M) - 1/2" BSP (F) 945 556 - 1/2" BSP (M) - 3/8" BSP (F) 945 516 - 1/2" BSP (M) - 1/4" BSP (F)

369 601 - 1/2" BSP (MM) 45° 945 572 - 1/2" BSP (M) - 3/4" BSP (F) 90° 945 548 - 1/4" BSP (MM) 90°