# **Section 1000 Index**

## AIR OPERATED DISPENSERS ......13



Dispense liquid, by air pressure, from a reservoir to elevated, distant and inaccessible points.

## **CONSTANT LEVEL OILERS INSTALLATION INSTRUCTIONS......16**

## CONSTANT LEVEL OILERS......2-3



Will maintain a fixed liquid level in a bearing housing or gear box vital in preventing possible machine breakdown due to insufficient lubrication.

## FULL FLOW DISPENSER ......8-9



Dispense liquid, by gravity, from a reservoir, through an electro or manual shutoff valve. Acrylic, pyrex or polycarbonate reservoirs available. Additional sight feed valves are needed for the regulation of liquid flow.

## **HORIZONTAL DISPENSERS & STEEL** TANKS......12



Horizontal dispensers dispense liquid by gravity, from a reservoir, with flow controlled by means of a shutoff valve. Steel tanks dispense oil by gravity from a reservoir without flow valves or shutoff.

# reservoir, through a normally closed solenoid or toggle shutoff valve to the new modular stacked multiple sight feed valves RESERVOIRS .....10-11

Dispense liquid, by gravity, from a reservoir, which are furnished without shutoffs or control valves.

Liquid is released, by gravity, from a

## SINGLE FEED OILERS......4-5

MULTIPLE FEED OILERS......6-7



Deliver a pre-adjusted rate of liquid, by gravity from a reservoir, through a normally closed solenoid or toggle shutoff valve to an adjustable needle valve, which has a friction lock to retain its setting.

SPARE PARTS......14-15



1

# **Constant Level Oilers**

## OIL-RITE SERVICE TO DESIGN AND PLANT ENGINEERS

Whether you are seeking the proper lubrication equipment for a machine still in the design stage, or for machinery already in use, Oil-Rite can help you. Oil-Rite engineers, with all their accumulated knowledge and skills, will study your lubrication problem and help you select precisely the right equipment for your individual application. There's no obligation.

## CAPACITY SELECTOR GUIDE-DROP FEED OILERS

The selection of reservoir capacity for drop feed oilers should take into consideration:

- 1. Number of drops per minute to be dispensed.
- 2. Desired interval between refill.
- 3. Number of feed outlets in case of multiple oilers.
- 4. Continuous or intermittent operations.

Table 1 serves as a guide and permits selection of a reservoir for individual needs.

Number	TABLE	1
of drops	_	

per minute	ity in fluid	oz.*		
•	1 hour	8 hours	24 hours	5 days
1	.11	.9	2.8	14
2	.23	1.8	5.5	28
3	.34	2.8	8.3	41
5	.57	4.6	14.0	69
7	.80	6.4	19.0	96
10	1.15	9.2	28.0	138
15	1.72	14.0	41.0	207
20	2.30	18.0	55.0	275
25	2.87	23.0	69.0	344
30	3.44	28.0	83.0	413
			- ··	

\*based on liquid drops of 3/16 dia.

Most drop feed oilers usually deliver drops of approximately 3/16 dia. Smaller or larger drops will, of course, necessitate a decrease or increase of the reservoir capacity given in Table 1. To obtain the proper reservoir capacity for 1/8 dia. or 1/4 dia. drops, simply multiply the ounce capacity shown in Table 1 with the respective multiplier given in Table 2.

## TABLE 2

Number of								
Diameter	drops in							
of drops	1 fluid oz.	Multiplier						
1/8	1765	.0296						
3/16	523	1.						
1/4	221	2.37						

 $\mathbf{A}$ 

## TABLE 3-LIQUID MEASURE

CORPOR

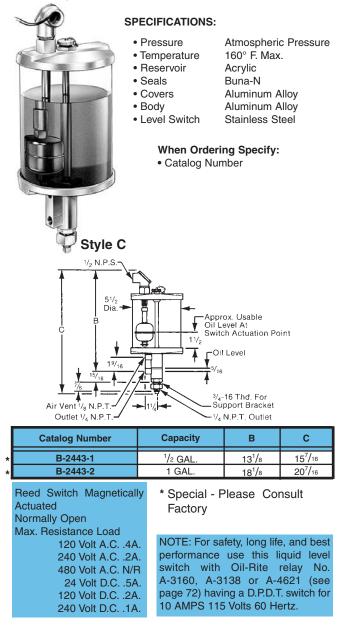
1 U.S. gal.	= 128 fluid oz.	= 231 cu. in.
	= 4 quarts	= 8 pints
	= 3.785 liters	= 3785 c.c.
1 Fluid oz.	= 1.805cu. in.	= 29.57c.c.
1 Cubic in.	= 16.39 c.c.	= .554 fluid oz.
1 Liter	= 1000 c.c.	
	= .264 U.S. gal.	= 1.057 quarts
	= 61.023 cu. in.	= 33.814 fluid oz.

**CONSTANT LEVEL LUBRICATOR WITH LOW LEVEL SAFETY SWITCHES** will maintain a fixed liquid level within the bearing housing, vital in protecting bearings from failure

and preventing possible machine breakdown due to insufficient lubrication. A safeguard against loss of lubricant is provided by a low level safety switch. The low level switch can be used to actuate warning devices or shut off a machine, thus protecting costly machinery.

Operation is based on the liquid seal principle. Whenever the liquid level recedes below the set level because of liquid consumption, the liquid seal on the spout, inside the lubricator, is temporarily broken. This allows air from the air intake to enter the reservoir, releasing the liquid until a seal and proper level are again established.

To refill unit, remove reservoir cap. An automatic shutoff will hold the liquid supply in the reservoir while refilling. After filling, screw cap on tightly and lubricator will resume normal functioning.



**Constant Level Oilers** 

## **Constant Level Oilers**

CONSTANT LEVEL OILERS are built to give long, trouble free service. The finest materials and workmanship are incorporated throughout. They will maintain a fixed liquid level in a bearing housing or gear box.

When the liquid in the bearing recedes because of liquid consumption, the liquid seal on the inside of the lubricator is temporarily broken. This allows air from the air intake to enter the lubricator reservoir, releasing the liquid until a seal and proper level are again established.

The Style CS Constant Level Oiler is identical in design to Style C with two exceptions. A large sight for viewing the liquid level and condition of the liquid is provided, plus there are larger liquid outlets for rugged, heavy duty installations. For reference, a liquid level line is scribed on the base.

Units are easily refilled through a top filler cap. The reservoir need not be removed for refilling. A shutoff valve holds the liquid in the reservoir when the filler cap is removed. After the

cap is screwed down again, the lubricator resumes normal functioning.

An air vent is supplied which can be piped back to the bearing or gear box thereby equalizing any existing pressure or vacuum. The reservoir is crystal clear glass or shatterproof acrylic permitting the liquid supply to be visible at all times.

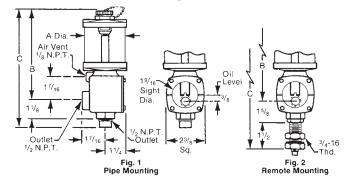
## SPECIFICATIONS:

- Pressure
- Temperature
- Reservoir
- Seals
- Sight
- Covers
- Body
- Atmospheric Pressure 160° F. Maximum Acrylic 225° F. Maximum Pyrex Acrylic or Pyrex Buna-N Glass Aluminum Alloy
- Aluminum Alloy
- When Ordering Specify:

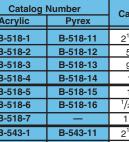
### Catalog Number



Style CS



Γ	Fig	Fig. Catalog Number		Capacity	Α	в	с
L	rig.	Acrylic	Pyrex	Capacity		5	
ſ		B-576-1	B-576-11	2 <sup>1</sup> / <sub>2</sub> OZ.	2	5 <sup>1</sup> /4	7 <sup>1</sup> / <sub>16</sub>
I		B-576-2	B-576-12	5 OZ.	2 <sup>1</sup> /2	5 <sup>3</sup> /4	7 <sup>9</sup> /16
I	1	B-576-3	B-576-13	9 OZ.	3	6 <sup>9</sup> / <sub>16</sub>	8 <sup>3</sup> /8
I		B-576-4	B-576-14	1 PT.	3 <sup>1</sup> /2	7 <sup>9</sup> / <sub>16</sub>	9 <sup>3</sup> /8
I		B-576-5	B-576-15	1 QT.	4 <sup>1</sup> /4	8 <sup>13</sup> /16	10 <sup>5</sup> /8
k		B-576-6	B-576-16	1/2 GAL.	$5^{1/2}$	10 <sup>13</sup> /16	
*		B-576-7	—	1 GAL.	5 <sup>1</sup> /2	15 <sup>13</sup> /16	17 <sup>5</sup> /8
I		B-737-1	B-737-11	2 <sup>1</sup> / <sub>2</sub> OZ.	2	5 <sup>1</sup> /4	8 <sup>3</sup> /8
L		B-737-2	B-737-12	5 OZ.	2 <sup>1</sup> /2	5 <sup>3</sup> /4	8 <sup>7</sup> /8
L		B-737-3	B-737-13	9 OZ.	3	6 <sup>9</sup> /16	9 <sup>11</sup> / <sub>16</sub>
L	2	B-737-4	B-737-14	1 PT.	3 <sup>1</sup> /2	7 <sup>9</sup> /16	10 <sup>11/</sup> 16
1		B-737-5	B-737-15	1 QT.	4 <sup>1</sup> /4	8 <sup>13</sup> / <sub>16</sub>	<b>11<sup>15/</sup>16</b>
k		B-737-6	B-737-16	1/2 GAL.	5 <sup>1</sup> /2	10 <sup>13</sup> /16	13 <sup>15</sup> /16
ł		B-737-7	_	1 GAL.	5 <sup>1</sup> /2	15 <sup>13</sup> /16	<b>18<sup>15</sup>/</b> 16



Oil

-Level

Outlet

1/4 N.P.7

Fig. 1 Pipe Mounting

A Dia

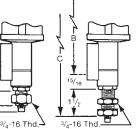
Air Vent

1/8 N.P.

ł

1%16

Outlet-

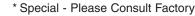


Style C

Fig. 2 With Support Stud

Fig. 3 Remote Mounting

	Fig.	Catalog Number Acrylic Pyrex		Capacity	Α	в	с
		Acrylic	Гутел				
		B-518-1	B-518-11	2 <sup>1</sup> / <sub>2</sub> OZ.	2	5 <sup>3</sup> /16	6 <sup>3</sup> /8
	1	B-518-2	B-518-12	5 OZ.	2 <sup>1</sup> /2	5 <sup>11</sup> / <sub>16</sub>	6 <sup>7</sup> /8
		B-518-3	B-518-13	9 OZ.	3	6 <sup>1</sup> /2	7 <sup>11</sup> /16
		B-518-4	B-518-14	1 PT.	3 <sup>1</sup> /2	$7^{1}/_{2}$	8 <sup>11</sup> / <sub>16</sub>
		B-518-5	B-518-15	1 QT.	4 <sup>1</sup> /4	8 <sup>3</sup> /4	<b>11</b> <sup>1</sup> / <sub>16</sub>
*	2	B-518-6	B-518-16	<sup>1</sup> /2 GAL.	5 <sup>1</sup> /2	10 <sup>3</sup> /4	13 <sup>1</sup> /16
*		B-518-7	—	1 GAL.	5 <sup>1</sup> /2	15 <sup>3</sup> /4	<b>18<sup>1</sup>/</b> 16
		B-543-1	B-543-11	2 <sup>1</sup> / <sub>2</sub> OZ.	2	5 <sup>3</sup> /16	7 <sup>5</sup> /8
		B-543-2	B-543-12	5 OZ.	2 <sup>1</sup> /2	5 <sup>11</sup> / <sub>16</sub>	8 <sup>1</sup> /8
	3	B-543-3	B-543-13	9 OZ.	3	6 <sup>1</sup> /2	8 <sup>15</sup> /16
	Ŭ	B-543-4	B-543-14	1 PT.	3 <sup>1</sup> /2	7 <sup>1</sup> /2	9 <sup>15</sup> /16
		B-543-5	B-543-15	1 QT.	4 <sup>1</sup> /4	8 <sup>3</sup> /4	<b>11<sup>3</sup>/</b> 16
*		B-543-6	B-543-16	<sup>1</sup> / <sub>2</sub> GAL.	5 <sup>1</sup> /2	10 <sup>3</sup> /4	13 <sup>3</sup> /16
*		B-543-7	<u> </u>	1 GAL.	5 <sup>1</sup> /2	15 <sup>3</sup> /4	<b>18<sup>3</sup>/</b> 16



CORPORA

# Single Feed Electro Oilers

SINGLE FEED ELECTRO OILERS deliver a pre-adjusted rate of liquid, by gravity from a reservoir, through a normally closed solenoid valve to an adjustable needle valve, which has a friction lock to retain its setting. These units are simple, yet efficient. The drop feeding of the

liquid can easily be observed through a lower sight chamber. Flow is controlled by wiring the normally closed solenoid valve across the line of the drive motor, providing automatic operation. The solenoid can be operated by a separate switch or timer for intermittent use.

Durable, shatterproof acrylic reservoirs are for temperatures below 160° F. Crystal clear pyrex or polycarbonate reservoirs are available for temperatures below 225° F. A selfclosing filler cap is provided on top of the reservoir.

Style DE A Dia. TTTTT Needle Valv 1/2 N.P.S. For Conduit Threa Leads Sol. Valve Outlet Thread

### Pipe Mtg. When Ordering Specify:

Remote Mtg.

- Model Number
- Voltage and Frequency

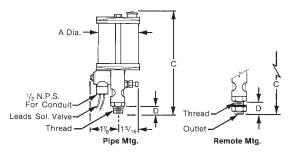
	Model Number Polycarbonate	Capacity	Thread Size	Α	с	D
*	B-1763-1	1.07	<sup>1</sup> /8 MALE N.P.T.	2	5 <sup>3</sup> /16	<sup>3</sup> /8
*	B-1763-2	1 OZ	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2	5 <sup>1</sup> /4	<sup>7</sup> / <sub>16</sub>
*	B-1763-3		<sup>1</sup> /8 MALE N.P.T.	2	6 <sup>3</sup> /16	<sup>3</sup> /8
*	B-1763-4	2 <sup>1</sup> / <sub>2</sub> OZ.	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2	6 <sup>1</sup> /4	7/16
*	B-1763-5		<sup>3</sup> /8 MALE N.P.T.	2	6 <sup>3</sup> /8	1/2
*	B-1763-6		<sup>1</sup> /8 MALE N.P.T.	27/8	6 <sup>3</sup> /16	<sup>3</sup> /8
*	B-1763-7	5 OZ.	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2 <sup>7</sup> /8	6 <sup>1</sup> /4	<sup>7</sup> /16
*	B-1763-8	0.02.	<sup>3</sup> /8 MALE N.P.T.	27/8	6 <sup>3</sup> /8	1/2
*	B-1763-9		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	27/8	7 <sup>1</sup> /2	<sup>7</sup> / <sub>16</sub>
*	B-1763-10	9 OZ.	<sup>3</sup> /8 MALE N.P.T.	2 <sup>7</sup> /8	7 <sup>5</sup> /8	1/2
	B-1763-11		<sup>1</sup> / <sub>2</sub> MALE N.P.T.	27/8	7 <sup>3</sup> /4	<sup>5</sup> /8
	B-1764-1		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	35/8	8 <sup>13</sup> / <sub>16</sub>	<sup>7</sup> / <sub>16</sub>
	B-1764-2	1 PT.	<sup>3</sup> /8 MALE N.P.T.	35/8	8 <sup>15</sup> /16	1/2
	B-1764-3		<sup>1</sup> / <sub>2</sub> MALE N.P.T.	35/8	9 <sup>1</sup> / <sub>16</sub>	<sup>5</sup> /8
	B-1764-4	1 QT.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	3 <sup>5</sup> /8	12 <sup>7</sup> /16	<sup>5</sup> /8
	B-1764-7	1/2 GAL.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	5	<b>13<sup>5</sup>/</b> 16	<sup>5</sup> /8
	B-1763-12	1 OZ		2	5 <sup>9</sup> /16	5/8
	B-1763-13	2 <sup>1</sup> / <sub>2</sub> OZ.	<sup>5</sup> /8-18 N.F. THD.	2	6 <sup>9</sup> /16	5/8
	B-1763-14	5 OZ.	FOR REMOTE MOUNTING	2 <sup>7</sup> /8	6 <sup>9</sup> /16	<sup>5</sup> /8
	B-1763-15	9 OZ.	WITH <sup>1</sup> /8	2 <sup>7</sup> /8	7 <sup>13</sup> /16	3/8
	B-1764-5	1 PT.	FEMALE N.P.T.	3 <sup>5</sup> /8	9 <sup>1</sup> /8	5/8
	B-1764-6	1 QT.	OUTLET	35/8	12 <sup>1</sup> /2	<sup>5</sup> /8
	B-1764-8	1/2 GAL.		5	13 <sup>3</sup> /8	<sup>5</sup> /8

## SPECIFICATIONS:

- Pressure
- Temperature
- Metering
- Reservoir
- Seals
- Sight
- Covers Body
- Shank
- Atmospheric Pressure Gravity Feed Only Reservoir and Sight Vented 160° F. Max. Acrylic 225° F. Max. Pyrex or Polycarbonate Adjustable Needle Valve and Science Shutchf Solenoid Shutoff Acrylic,Polycarbonate or Pyrex Buna-N Glass Aluminum Alloy or Polypropylene Aluminum Allov Steel, Plated

Atmospheric Pressure





## When Ordering Specify:

- Model Number
- Voltage and Frequency

1	Model	Number	Capacity	Thread Size	Α	С	D
	Acrylic	Pyrex			^	Ľ	
*	B-1875-1	B-1875-21		<sup>1</sup> / <sup>8</sup> MALE N.P.T.	2	5 <sup>13</sup> /16	<sup>3</sup> /8
*	B-1875-2	B-1875-22	$2^{1}/_{2}OZ$	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2	5 <sup>7</sup> /8	<sup>7</sup> / <sub>16</sub>
*	B-1875-3	B-1875-23	27202.	<sup>3</sup> /8 MALE N.P.T.	2	5 <sup>15</sup> /16	<sup>1</sup> / <sub>2</sub>
*	B-1875-4	B-1875-24		<sup>1</sup> /8 MALE N.P.T.	2 <sup>1</sup> /2	6 <sup>5</sup> /16	<sup>3</sup> /8
*	B-1875-5	B-1875-25		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2 <sup>1</sup> /2	6 <sup>3</sup> /8	<sup>7</sup> / <sub>16</sub>
*	B-1875-6	B-1875-26	5 OZ.	<sup>3</sup> /8 MALE N.P.T.	2 <sup>1</sup> /2	6 <sup>7</sup> /16	1/2
*	B-1875-7	B-1875-27		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	3	7 <sup>5</sup> /16	<sup>7</sup> /16
*	B-1875-8	B-1875-28	9 OZ.	<sup>3</sup> / <sub>8</sub> MALE N.P.T.	3	7 <sup>3</sup> /8	1/2
*	B-1875-9	B-1875-29	9 02.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	3	$7^{1}/_{2}$	<sup>5</sup> /8
*	B-1875-10	B-1875-30		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	3 <sup>1</sup> /2	8 <sup>5</sup> /16	<sup>7</sup> /16
	B-1875-11	B-1875-31	1 PT.	<sup>3</sup> / <sub>8</sub> MALE N.P.T.	3 <sup>1</sup> /2	8 <sup>3</sup> /8	1/2
	B-1875-12	B-1875-32		<sup>1</sup> / <sub>2</sub> MALE N.P.T.	3 <sup>1</sup> /2	8 <sup>1</sup> /2	<sup>5</sup> /8
*	B-1875-13	B-1875-33	1QT.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	4 <sup>1</sup> /4	9 <sup>7</sup> /8	<sup>5</sup> /8
	B-1765-1	B-1765-5	<sup>1</sup> /2 GAI	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	5 <sup>1</sup> /2	12	<sup>5</sup> /8
	B-1765-2	—	1 GAL.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	5 <sup>1</sup> /2	17	<sup>5</sup> /8
*	B-1875-16	B-1875-36	2 <sup>1</sup> /2 OZ.	_	2	6 <sup>3</sup> /16	<sup>5</sup> /8
*	B-1875-17	B-1875-37	5 OZ.	<sup>5</sup> /8-18 NF THD.	2 <sup>1</sup> /2	6 <sup>11</sup> / <sub>16</sub>	<sup>5</sup> /8
*	B-1875-18	B-1875-38	9 OZ.	FOR REMOTE MOUNTING	3	7 <sup>5</sup> /8	<sup>5</sup> /8
	B-1875-19	B-1875-39	1 PT.	WITH <sup>1</sup> /8	3 <sup>1</sup> /2	8 <sup>5</sup> /8	<sup>5</sup> /8
	B-1875-20	B-1875-40	1 QT.	FEMALE NPT	4 <sup>1</sup> /4	9 <sup>15</sup> / <sub>16</sub>	<sup>5</sup> /8
	B-1765-3	B-1765-7	<sup>1</sup> /2 GAL.	OUTLET	5 <sup>1</sup> /2	12 <sup>1</sup> /16	<sup>5</sup> /8
	B-1765-4	—	1 GAL.		5 <sup>1</sup> /2	<b>17<sup>1</sup>/</b> 16	<sup>5</sup> /8

\* Special - PleaseConsult Factory

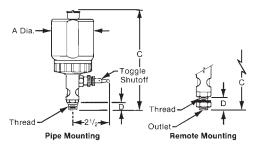
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**DROP FEED MANUAL OILERS** deliver a pre-adjusted rate of liquid, by gravity, from a reservoir, through an adjustable needle valve which has a friction lock to retain its setting.

These units are simple, yet efficient. A toggle shutoff is provided which starts and stops the liquid flow but will not affect the metering adjustment. The controlled feed rate can be observed through the lower sight chamber.

Durable, shatterproof acrylic reservoirs are for temperatures below 160° F. Crystal clear pyrex or polycarbonate reservoirs are available for temperatures below 225° F. A self-closing filler cap is located on top of the reservoir.





## When Ordering Specify:

Catalog Number

Catalog No. Polycarbonate	Capacity	Thread Size	А	с	D
B-1681-1		<sup>1</sup> /8 MALE N.P.T.	2	4 <sup>11</sup> /16	<sup>3</sup> /8
B-1681-2	1 OZ.	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2	4 <sup>3</sup> /4	<sup>7</sup> / <sub>16</sub>
B-1681-3		<sup>1</sup> / <sub>8</sub> MALE N.P.T.	2	5 <sup>11</sup> / <sub>16</sub>	<sup>3</sup> /8
B-1681-4	$2^{1/2}$ OZ.	<sup>1</sup> /4 MALE N.P.T.	2	5 <sup>3</sup> /4	<sup>7</sup> /16
B-1681-5	27202.	<sup>3</sup> /8 MALE N.P.T.	2	5 <sup>7</sup> /8	1/2
B-1681-6		<sup>1</sup> /8 MALE N.P.T.	27/8	5 <sup>11</sup> / <sub>16</sub>	<sup>3</sup> /8
B-1681-7	5 OZ.	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2 <sup>7</sup> /8	5 <sup>3</sup> /4	<sup>7</sup> /16
B-1681-8	5 62.	<sup>3</sup> /8 MALE N.P.T.	2 <sup>7</sup> /8	5 <sup>7</sup> /8	1/2
B-1681-9		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2 <sup>7</sup> /8	7	<sup>7</sup> /16
B-1681-10		<sup>3</sup> /8 MALE N.P.T.	2 <sup>7</sup> /8	7 <sup>1</sup> /8	<sup>1</sup> / <sub>2</sub>
B-1681-11	9 OZ.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	2 <sup>7</sup> /8	7 <sup>1</sup> /4	<sup>5</sup> /8
B-1682-1		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	35/8	8 <sup>5</sup> /16	<sup>7</sup> /16
B-1682-2	4.07	<sup>3</sup> /8 MALE N.P.T.	35/8	8 <sup>7</sup> /16	1/2
B-1682-3	1 PT.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	3 <sup>5</sup> /8	8 <sup>9</sup> /16	<sup>5</sup> /8
B-1682-4	1 QT.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	3 <sup>5</sup> /8	<b>11<sup>15</sup>/</b> 16	<sup>5</sup> /8
B-1682-7	<sup>1</sup> /2 GAL.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	5	12 <sup>13</sup> /16	<sup>5</sup> /8
B-1681-12	1 OZ.		2	5 <sup>1</sup> / <sub>16</sub>	<sup>5</sup> /8
B-1681-13	2 <sup>1</sup> /2 OZ.	<sup>5</sup> /8-18 N.F. THD.	2	6 <sup>1</sup> /16	<sup>5</sup> /8
B-1681-14	5 OZ.	FOR REMOTE	2 <sup>7</sup> /8	6	<sup>5</sup> /8
B-1681-15	9 OZ.	MOUNTING WITH <sup>1</sup> /8	2 <sup>7</sup> /8	7 <sup>1</sup> /4	<sup>5</sup> /8
B-1682-5	1 PT.	FEMALE N.P.T.	3 <sup>5</sup> /8	8 <sup>5</sup> /8	5/8
B-1682-6	1 QT.	OUTLET	3 <sup>5</sup> /8	12	<sup>5</sup> /8
B-1682-8	<sup>1</sup> /2 GAL.		5	12 <sup>7</sup> /8	<sup>5</sup> /8

### SPECIFICATIONS:

- Pressure
- Temperature
- Metering
- Reservoir
- Seals
- Sight
- Shank
- Covers
- Body



Atmospheric Pressure

Reservoir and Sight Vented

Adjustable Needle Valve and

Acrylic, Polycarbonate or Pyrex

Aluminum Alloy or Polypropylene

225° F. Max. Pyrex or Polycarbonate

Gravity Feed Only

160° F. Max. Acrylic

**Toggle Shutoff** 

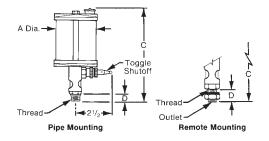
Steel, Plated

Aluminum Alloy

Buna-N

Glass





### When Ordering Specify: • Catalog Number

	Catalog	Number	0	Thread Cine	•	с	D
	Acrylic	Pyrex	Capacity	Thread Size	Α	Ľ	U
*	B-1876-1	B-1876-21		<sup>1</sup> /8 MALE N.P.T.	2	5 <sup>1</sup> /4	<sup>3</sup> /8
*	B-1876-2	B-1876-22	2 <sup>1</sup> /2OZ.	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2	5 <sup>5</sup> /16	<sup>7</sup> / <sub>16</sub>
*	B-1876-3	B-1876-23		<sup>3</sup> /8 MALE N.P.T.	2	5 <sup>3</sup> /8	1/2
*	B-1876-4	B-1876-24		<sup>1</sup> /8 MALE N.P.T.	2 <sup>1</sup> /2	5 <sup>3</sup> /4	<sup>3</sup> /8
*	B-1876-5	B-1876-25	5 OZ.	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2 <sup>1</sup> /2	5 <sup>13</sup> /16	<sup>7</sup> /16
*	B-1876-6	B-1876-26		<sup>3</sup> /8 MALE N.P.T.	2 <sup>1</sup> /2	5 <sup>7</sup> /8	1/2
*	B-1876-7	B-1876-27		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	3	6 <sup>3</sup> /4	<sup>7</sup> / <sub>16</sub>
*	B-1876-8	B-1876-28	9 OZ.	<sup>3</sup> /8 MALE N.P.T.	3	6 <sup>13</sup> /16	1/2
*	B-1876-9	B-1876-29		<sup>1</sup> / <sub>2</sub> MALE N.P.T.	3	6 <sup>15</sup> / <sub>16</sub>	<sup>5</sup> /8
	B-1876-10	B-1876-30		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	3 <sup>1</sup> /2	7 <sup>3</sup> /4	<sup>7</sup> / <sub>16</sub>
	B-1876-11	B-1876-31	1 PT.	<sup>3</sup> / <sub>8</sub> MALE N.P.T.	3 <sup>1</sup> /2	7 <sup>13</sup> / <sub>16</sub>	1/2
	B-1876-12	B-1876-32		<sup>1</sup> / <sub>2</sub> MALE N.P.T.	3 <sup>1</sup> /2	7 <sup>15</sup> / <sub>16</sub>	<sup>5</sup> /8
	B-1876-13	B-1876-33	1QT.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	4 <sup>1</sup> /4	9 <sup>5</sup> / <sub>16</sub>	<sup>5</sup> /8
	B-1715-1	B-1715-5	<sup>1</sup> / <sub>2</sub> GAL.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	5 <sup>1</sup> /2	11 <sup>7</sup> /16	<sup>5</sup> /8
	B-1715-2	—	1 GAL.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	5 <sup>1</sup> /2	16 <sup>7</sup> /16	<sup>5</sup> /8
*	B-1876-16	B-1876-36	2 <sup>1</sup> /2 OZ.		2	5 <sup>5</sup> /8	<sup>5</sup> /8
*	B-1876-17	B-1876-37	5 OZ.	<sup>5</sup> /8-18 N.F. THD.	2 <sup>1</sup> /2	6 <sup>1</sup> /8	<sup>5</sup> /8
*	B-1876-18	B-1876-38	9 OZ.	FOR REMOTE	3	7 <sup>1</sup> / <sub>16</sub>	<sup>5</sup> /8
	B-1876-19	B-1876-39	1 PT.	MOUNTING	3 <sup>1</sup> /2	8 <sup>1</sup> / <sub>16</sub>	<sup>5</sup> /8
	B-1876-20	B-1876-40	1QT.	WITH <sup>1</sup> / <sub>8</sub> FEMALE N.P.T.	<b>4</b> <sup>1</sup> / <sub>4</sub>	9 <sup>3</sup> /8	<sup>5</sup> /8
	B-1715-3	B-1715-7	<sup>1</sup> /2 GAL.	OUTLET	5 <sup>1</sup> /2	11 <sup>1</sup> /2	<sup>5</sup> /8
	B-1715-4	—	1 GAL.		5 <sup>1</sup> /2	16 <sup>1</sup> /2	<sup>5</sup> /8

\* Special - Please Consult Factory

# **Multiple Feed Electro Oilers**

MULTIPLE FEED ELECTRO OILERS have been revolutionized by utilizing a new manifold, multiple sight feed valve system. This exclusive and unique feature allows, for the first time, the option of changing the units in the field by merely stacking them together.

Liquid is released, by gravity, from a reservoir, through a normally closed solenoid valve to the new modular stacked multiple sight feed valves. Each valve is a complete unit that interlocks and seals with the preceding valve.

Up to 24 sight feed valves can be separately adjusted and the setting retained by means of a friction lock. Drop feeding of liquid to widely separated points can be controlled and observed from one central location.

The highest standard of quality is built into these Oil-Rite water resistant solenoid valves. The compact solenoid is usually wired across the line of the drive motor. The solenoid can be operated by a separate switch or timer for intermittent operation.

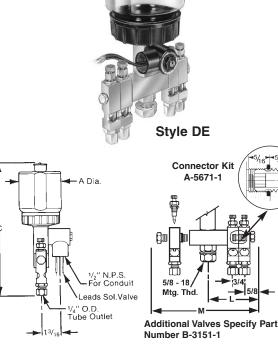
## SPECIFICATIONS:

- Pressure
- Temperature
- Metering
- Reservoir
- Valves
- Seals
- Sight
- Shank

- Atmospheric Pressure Gravity Feed Only
  - Reservoir and Sight Are Vented

  - 160° F. Max. Acrylic 225° F. Max. Pyrex or Polycarbonate Adjustable Needle Valve with
  - Solenoid Shutoff
- Acrylic, Polycarbonate or Pyrex Aluminum Alloy

- Covers
- Body
- Connector Kit
- Buna-N (Other Material Available) Glass Steel, Plated
- Aluminum Alloy or Polypropylene
- Aluminum Alloy
- Buna-N (Other Material Available)

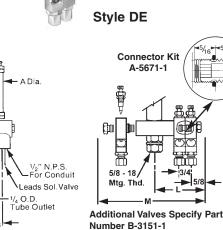


## When Ordering Specify:

- Model Number
- Voltage and Frequency
- Number of Feeds

Model Number Polycarbonate	Capacity	А	с
B-3192-2	9 OZ.	2 <sup>7</sup> /8	9 <sup>1</sup> / <sub>16</sub>
B-3192-3	1 PT.	3 <sup>5</sup> /8	10 <sup>1</sup> /16
B-3192-4	1 QT.	3 <sup>5</sup> /8	13 <sup>7</sup> /16
B-3192-5	1/2 GAL.	5	14 <sup>1</sup> /8

Feeds	2	3	4	5	6	12	24
L	2	2 <sup>3</sup> /4	2 <sup>3</sup> /4	3 <sup>1</sup> /2	3 <sup>1</sup> /2	5 <sup>3</sup> /4	10 <sup>1</sup> /4
М	3 <sup>15</sup> /16	4 <sup>11</sup> / <sub>16</sub>	5 <sup>7</sup> /16	6 <sup>3</sup> /16	6 <sup>15</sup> /16	<b>11</b> <sup>7</sup> /16	20 <sup>7</sup> /16



## When Ordering Specify:

- Model Number
- Voltage and Frequency
- Number of Feeds

	Model Acrylic	Number Pyrex	Capacity	А	В	с
*	B-3152-1	B-3152-11	5 OZ.	2 <sup>1</sup> /2	3 <sup>3</sup> /8	7 <sup>3</sup> /4
*	B-3152-2	B-3152-12	9 OZ.	3	4 <sup>3</sup> /16	8 <sup>9</sup> /16
	B-3152-3	B-3152-13	1 PT.	3 <sup>1</sup> /2	5 <sup>3</sup> /16	9 <sup>9</sup> / <sub>16</sub>
	B-3152-4	B-3152-14	1 QT.	4 <sup>1</sup> /4	6 <sup>3</sup> /4	11 <sup>1</sup> /8
	B-3152-5	B-3152-15	1/2 GAL.	5 <sup>1</sup> /2	8 <sup>3</sup> /4	13 <sup>1</sup> /8
	B-3152-6	—	1 GAL.	5 <sup>1</sup> /2	13 <sup>3</sup> /4	18 <sup>1</sup> /8

Feeds	2	3	4	5	6	12	24
L	2	2 <sup>3</sup> /4	2 <sup>3</sup> /4	3 <sup>1</sup> /2	3 <sup>1</sup> /2	5 <sup>3</sup> /4	10 <sup>1</sup> /4
М	3 <sup>15</sup> /16	4 <sup>11</sup> /16	5 <sup>7</sup> /16	6 <sup>3</sup> /16	6 <sup>15</sup> / <sub>16</sub>	<b>11</b> <sup>7</sup> / <sub>16</sub>	20 <sup>7</sup> / <sub>16</sub>

Special - Please Consult Factory

# **Multiple Feed Manual Oilers**

MULTIPLE FEED MANUAL OILERS have been revolutionized by utilizing a new manifold, multiple sight feed valve system. This exclusive and unique feature allows, for the first time, the option of changing the units in the field by merely stacking them together.

Liquid is released, by gravity, from a reservoir, through a toggle shutoff valve which is located below the reservoir, to the new modular stacked multiple sight feed valves. Each valve is a complete unit that interlocks and seals with the preceding valve.

Up to 24 sight feed valves can be separately adjusted and the setting retained by means of a friction lock. Drop feeding of liquid to widely separated points can be controlled and observed from one central location.

## SPECIFICATIONS:

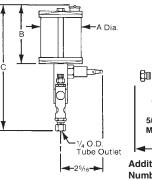
- Pressure
- Temperature
- Metering
- Reservoir
- Valves
- Seals
- Covers

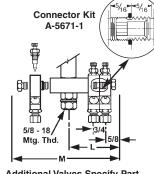
Gravity Feed Only Reservoir and Sight Are Vented

**Atmospheric Pressure** 

- 160° F. Max. Acrylic 225° F. Max. Pyrex or Polycarbonate Adjustable Needle Valve with Toggle
- Shutoff
- Acrylic, Polycarbonate or Pyrex
- Aluminum Alloy Buna-N
- Glass
- Sight
- Shank
- Steel, Plated
- Body
- Aluminum Alloy
- Connector Kit
- Aluminum Alloy or Polypropylene
- Buna-N (Other Material Available)







**Additional Valves Specify Part** Number B-3151-1

## When Ordering Specify:

 Model Number Number of Feeds

	Model	Number	Capacity	Α	в	с	
	Acrylic	Pyrex	Сарасну	А	В	U	
*	B-3153-1	B-3153-11	5 OZ.	2 <sup>1</sup> /2	3 <sup>3</sup> /8	7 <sup>3</sup> /4	
*	B-3153-2	B-3153-12	9 OZ.	3	4 <sup>3</sup> /16	8 <sup>9</sup> /16	
	B-3153-3	B-3153-13	1 PT.	3 <sup>1</sup> /2	5 <sup>3</sup> /16	9 <sup>9</sup> /16	
	B-3153-4	B-3153-14	1 QT.	4 <sup>1</sup> /4	6 <sup>3</sup> /4	11 <sup>1</sup> /8	
	B-3153-5	B-3153-15	<sup>1</sup> /2 GAL.	5 <sup>1</sup> /2	8 <sup>3</sup> /4	13 <sup>1</sup> /8	
	B-3153-6	_	1 GAL.	5 <sup>1</sup> /2	13 <sup>3</sup> /4	18 <sup>1</sup> /8	

Feeds	2	3	4	5	6	12	24
L	2	2 <sup>3</sup> /4	2 <sup>3</sup> /4	3 <sup>1</sup> /2	3 <sup>1</sup> /2	5 <sup>3</sup> /4	10 <sup>1</sup> /4
М	3 <sup>15</sup> /16	4 <sup>11</sup> /16	5 <sup>7</sup> /16	6 <sup>3</sup> /16	6 <sup>15</sup> /16	<b>11</b> <sup>7</sup> / <sub>16</sub>	20 <sup>7</sup> / <sub>16</sub>





**Connector Kit** 

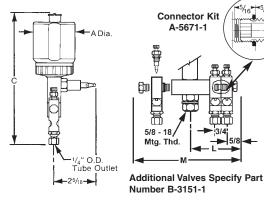
A-5671-1

印

蒿

5/8 - 18

Mtg. Thd.





Model Number

Number of Feeds

Model Number Polycarbonate	Capacity	А	с
B-3193-2	9 OZ.	2 <sup>7</sup> /8	9 <sup>1</sup> / <sub>16</sub>
B-3193-3	1 PT.	35/8	10 <sup>1</sup> / <sub>16</sub>
B-3193-4	1QT.	3 <sup>5</sup> /8	13 <sup>7</sup> /16
B-3193-5	1/2 GAL.	5	14 <sup>1</sup> /8

Feeds	2	3	4	5	6	12	24
L	2	2 <sup>3</sup> /4	2 <sup>3</sup> /4	3 <sup>1</sup> /2	3 <sup>1</sup> /2	5 <sup>3</sup> /4	10 <sup>1</sup> /4
М	3 <sup>15</sup> /16	4 <sup>11</sup> /16	5 <sup>7</sup> /16	6 <sup>3</sup> /16	6 <sup>15</sup> /16	<b>11</b> <sup>7</sup> /16	20 <sup>7</sup> /16

# **Full Flow Electro Dispensers**

## **FULL FLOW ELECTRO DISPENSERS** dispense liquid from a reservoir, by gravity, through an electro shutoff valve.

Designed to serve as a central reservoir of an oiling system, additional sight feed valves are needed for the regulation of liquid flow.

Flow is controlled by a normally closed solenoid valve. The compact solenoid is usually wired across the line of the drive motor providing automatic shutoff. The solenoid valve can be operated by a separate switch or timer for intermittent operation.

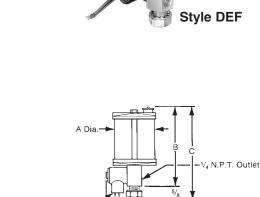
Durable, shatterproof acrylic reservoirs are for temperatures below 160° F. Crystal clear pyrex or polycarbonate reservoirs are available for temperatures below 225° F. A self-closing filler cap is provided on top of the reservoir.

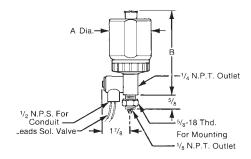
## SPECIFICATIONS:

- Pressure
- Temperature
- Matariaa
- MeteringReservoir
- Seals
- Shank
- Covers
- Body
- Port

Atmospheric Pressure Gravity Feed Only Reservoir is Vented 160° F. Max. Acrylic 225° F. Max. Pyrex or Polycarbonate Full Flow with Solenoid Shutoff Acrylic,Polycarbonate or Pyrex Buna-N Aluminum Alloy Aluminum Alloy or Polypropylene Aluminum Alloy '/4" Dia.







## When Ordering Specify:

- Model Number
- Voltage and Frequency

Model Number Polycarbonate	Capacity	А	В
B-1733-1	1 OZ.	2	$4^{3}/_{16}$
B-1733-2	2 <sup>1</sup> / <sub>2</sub> OZ.	2	$5^{3}/16$
B-1733-3	5 OZ.	2 <sup>7</sup> /8	$5^{1}/8$
B-1733-4	9 OZ.	2 /8	$6^{3}/8$
B-1733-5	1 PT.	-5/	7 <sup>11</sup> /16
B-1733-6	1 QT.	3 <sup>5</sup> /8	<b>11</b> <sup>1</sup> / <sub>16</sub>
B-1733-7	1/2 GAL.	5	<b>11</b> <sup>15</sup> / <sub>16</sub>



When Ordering Specify:Model Number

17/.

Voltage and Frequency

₅-18 Thd.

For Mounting

1/8 N.P.T. Outlet

	Model	Number	Conceitu	А	в	с	
	Acrylic	Pyrex	Capacity	A	D	U U	
*	B-2084-2	B-2084-12	2 <sup>1</sup> /2 OZ	2	4 <sup>3</sup> /4	5 <sup>3</sup> /8	
*	B-2084-3	B-2084-13	5 OZ.	2 <sup>1</sup> /2	5 <sup>1</sup> /4	5 <sup>7</sup> /8	
*	B-2084-4	B-2084-14	9 OZ.	3	6 <sup>3</sup> /16	6 <sup>13</sup> / <sub>16</sub>	
	B-2084-5	B-2084-15	1 PT.	3 <sup>1</sup> /2	7 <sup>3</sup> /16	7 <sup>13</sup> / <sub>16</sub>	
	B-2084-6	B-2084-16	1 QT.	<b>4</b> <sup>1</sup> / <sub>4</sub>	8 <sup>1</sup> /2	9 <sup>1</sup> /8	
	B-2084-7	B-2084-17	$\frac{1}{2}$ GAI	5 <sup>1</sup> /2	10 <sup>5</sup> /8	11 <sup>1</sup> /4	
	B-2084-8	—	1 GAL	5 <sup>1</sup> /2	15 <sup>5</sup> /8	16 <sup>1</sup> /4	

\* Special - Please Consult Factory

1/2 N.P.S. For Conduit —

Leads Sol. Valve-

# **Full Flow Manual Dispensers**

## **FULL FLOW MANUAL DISPENSERS** dispense liquid, by gravity, from a reservoir, through a toggle shutoff valve.

Designed to serve as a central reservoir of an oiling system, additional sight feed valves are needed for the regulation of liquid flow.

Flow is controlled by a toggle shutoff valve mounted below the dispenser.

Durable, shatterproof acrylic reservoirs are for temperatures below 160° F. Crystal clear pyrex or polycarbonate reservoirs are available for temperatures below 225° F. A self-closing filler cap is provided on top of the reservoir.

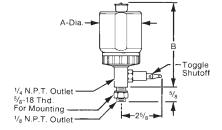
## SPECIFICATIONS:

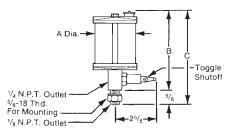
- Pressure
- Temperature
- Motoring
- MeteringReservoir
- Seal
- Shank
- Covers
- BodyPort

Atmospheric Pressure Gravity Feed Only Reservoir is Vented 160° F. Max. Acrylic 225° F. Max. Pyrex or Polycarbonate Full Flow with Toggle Shutoff Acrylic,Polycarbonate or Pyrex Buna-N Aluminum Alloy Aluminum Alloy or Polypropylene Aluminum Alloy 1/4" Dia.









## When Ordering Specify: • Catalog Number

Catalog Number Polycarbonate	Capacity	А	В
B-1734-1	1 OZ.		4 <sup>3</sup> / <sub>16</sub>
B-1734-2	2 <sup>1</sup> / <sub>2</sub> OZ.	2	5 <sup>3</sup> /16
B-1734-3	5 OZ.	2 <sup>7</sup> /8	5 <sup>1</sup> /8
B-1734-4	9 OZ.	270	6 <sup>3</sup> /8
B-1734-5	1 PT.	3 <sup>5</sup> /8	7 <sup>11/</sup> 16
B-1734-6	1 QT.	578	<b>11</b> <sup>1</sup> /16
B-1734-7	1/2 GAL.	5	<b>11</b> <sup>15</sup> / <sub>16</sub>



### When Ordering Specify: • Catalog Number

	Catalog	Number	Capacity	А	в	с	
	Acrylic	Pyrex	Capacity	<u>^</u>		Ŭ	
*	B-2083-2	B-2083-12	2 <sup>1</sup> / <sub>2</sub> OZ.	2	4 <sup>3</sup> /4	5 <sup>3</sup> /8	
*	B-2083-3	B-2083-13	5 OZ.	2 <sup>1</sup> /2	5 <sup>1</sup> /4	5 <sup>7</sup> /8	
*	B-2083-4	B-2083-14	9 OZ.	3	6 <sup>3</sup> /16	6 <sup>13</sup> /16	
	B-2083-5	B-2083-15	1 PT.	3 <sup>1</sup> /2	7 <sup>3</sup> / <sub>16</sub>	7 <sup>13</sup> / <sub>16</sub>	
	B-2083-6	B-2083-16	1 QT.	4 <sup>1</sup> /4	8 <sup>1</sup> /2	9 <sup>1</sup> /8	
	B-2083-7	B-2083-17	<sup>1</sup> /2 GAL.	5 <sup>1</sup> /2	10 <sup>5</sup> /8	11 <sup>1</sup> /4	
	B-2083-8	_	1 GAL.	5 <sup>1</sup> /2	15 <sup>5</sup> /8	16 <sup>1</sup> /4	

\* Special - Please Consult Factory

# Reservoirs

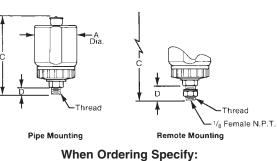
**OIL CUPS** dispense liquid, by gravity, from a reservoir and are furnished without shutoff or control valves. These dispensers are designed to serve as a central

reservoir of an oiling system. Shutoff valves and additional sight feed valves are needed for the regulation of liquid flow. Durable, shatterproof acrylic reservoirs are for tempera-tures below 160°F. Crystal clear pyrex or polycarbonate reservoirs are available for temperatures below 225°F. They are also useful for many applications where it is desirable are also useful for many applications where it is desirable to visually inspect the presence and clarity of the liquid. Self-closing filler caps are also provided.

## **SPECIFICATIONS:**

- Pressure
- Temperature
- Reservoir
- Seals
- Mtg. Shank
- Covers
- Atmospheric Pressure Gravity Feed Only Reservoir Vented
  - 225° F. Max. Polycarbonate or Pyrex 160° F. Max. Acrylic
- Acrylic, Polycarbonate or Pyrex
- Buna-N Steel. Plated

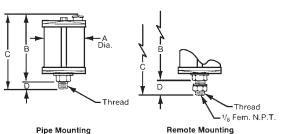




Catalog Number

Catalog Number Polycarbonate	Capacity	Thread Size	А	с	D
B-1748-1	4.07	<sup>1</sup> /8 MALE N.P.T.	2	3	<sup>3</sup> /8
B-1748-2	1 OZ.	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2	3 <sup>1</sup> / <sub>16</sub>	<sup>7</sup> / <sub>16</sub>
B-1748-3		<sup>1</sup> /8 MALE N.P.T.	2	4	<sup>3</sup> /8
B-1748-4	2 <sup>1</sup> / <sub>2</sub> OZ.	<sup>1</sup> /4 MALE N.P.T.	2	4 <sup>1</sup> /16	<sup>7</sup> /16
B-1748-5		<sup>3</sup> /8 MALE N.P.T.	2	4 <sup>1</sup> /8	1/2
B-1748-6		<sup>1</sup> /8 MALE N.P.T.	27/8	4	<sup>3</sup> /8
B-1748-7	5 OZ.	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2 <sup>7</sup> /8	4 <sup>1</sup> /16	<sup>7</sup> /16
B-1748-8		<sup>3</sup> /8 MALE N.P.T.	2 <sup>7</sup> /8	4 <sup>1</sup> /8	1/2
B-1748-9		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2 <sup>7</sup> /8	5 <sup>3</sup> /16	<sup>7</sup> / <sub>16</sub>
B-1748-10		<sup>3</sup> /8 MALE N.P.T.	2 <sup>7</sup> /8	5 <sup>3</sup> /8	1/2
B-1748-11		<sup>1</sup> / <sub>2</sub> MALE N.P.T.	2 <sup>7</sup> /8	5 <sup>1</sup> /2	<sup>5</sup> /8
B-1748-12		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	3 <sup>5</sup> /8	6 <sup>13</sup> / <sub>16</sub>	<sup>7</sup> / <sub>16</sub>
B-1748-13	1 PT.	<sup>3</sup> /8 MALE N.P.T.	3 <sup>5</sup> /8	6 <sup>7</sup> /8	1/2
B-1748-14		<sup>1</sup> / <sub>2</sub> MALE N.P.T.	35/8	6 <sup>13</sup> / <sub>16</sub>	<sup>5</sup> /8
B-1748-24	4.07	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	35/8	10 <sup>3</sup> /16	<sup>7</sup> / <sub>16</sub>
B-1748-15	1 QT.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	3 <sup>5</sup> /8	10 <sup>3</sup> /16	<sup>5</sup> /8
B-1748-25	1/	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	5	10 <sup>7</sup> /8	<sup>7</sup> / <sub>16</sub>
B-1748-23	<sup>1</sup> /2 GAL.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	5	<b>11</b> <sup>1</sup> / <sub>16</sub>	<sup>5</sup> /8
B-1748-16	1 OZ.		2	3 <sup>1</sup> /4	<sup>5</sup> /8
B-1748-17	2 <sup>1</sup> /2 OZ.	<sup>5</sup> /8-18 N.F. FOR	2	<b>4</b> <sup>1</sup> / <sub>4</sub>	<sup>5</sup> /8
B-1748-18	5 OZ.	REMOTE MTG.	27/8	<b>4</b> <sup>1</sup> / <sub>4</sub>	<sup>5</sup> /8
B-1748-19	9 OZ.	WITH <sup>1</sup> /8	2 <sup>7</sup> /8	5 <sup>1</sup> /2	<sup>5</sup> /8
B-1748-20	1 PT.	FEMALE	35/8	6 <sup>13</sup> / <sub>16</sub>	<sup>5</sup> /8
B-1748-21	1 QT.	N.P.T. OUTLET	35/8	10 <sup>3</sup> /16	<sup>5</sup> /8
B-1748-22	<sup>1</sup> / <sub>2</sub> GAL.		5	<b>11</b> <sup>1</sup> /16	<sup>5</sup> /8





## When Ordering Specify: Catalog Number

	Catalog Acrylic	Number Pyrex	Capacity	Thread Size	А	в	с	D
*	B-966-1 B-966-2	B-966-51 B-966-52	1 OZ.	<sup>1</sup> / <sub>8</sub> MALE N.P.T.	$1^{1/2}$ $1^{1/2}$	$2^{5}/_{8}$ $2^{5}/_{8}$	3 3 <sup>1</sup> / <sub>16</sub>	<sup>3</sup> / <sub>8</sub> <sup>7</sup> / <sub>16</sub>
*	B-966-3	B-966-53		<sup>1</sup> /₄ MALE N.P.T. <sup>1</sup> /ଃ MALE N.P.T.	1 /2 2	$\frac{278}{3^{7}/16}$	$3^{13}/16$	<sup>3</sup> /8
*	B-966-4	B-966-54	2 <sup>1</sup> / <sub>2</sub> OZ.	<sup>1</sup> / <sub>4</sub> MALE N.P.T.	2	3 <sup>7</sup> /16	3 <sup>7</sup> /8	<sup>7</sup> / <sub>16</sub>
*	B-966-5 B-966-6	B-966-55 B-966-56		<sup>3</sup> / <sub>8</sub> MALE N.P.T.	2	$3^{7/16}$	3 <sup>15</sup> /16	$\frac{1}{2}$
*	B-966-7	B-966-57	5 OZ.	<sup>1</sup> /8 MALE N.P.T. <sup>1</sup> /4 MALE N.P.T.	$\frac{2^{1}/2}{2^{1}/2}$	3 <sup>15</sup> /16 3 <sup>15</sup> /16	$\frac{4^{5}}{16}$ $\frac{4^{3}}{8}$	<sup>3</sup> /8 <sup>7</sup> /16
*	B-966-8	B-966-58		<sup>3</sup> / <sub>8</sub> MALE N.P.T.	2 <sup>1</sup> /2	3 <sup>15</sup> / <sub>16</sub>	4 <sup>7</sup> /16	1/2
*	B-966-9	B-966-59		<sup>1</sup> /4 MALE N.P.T.	3	4 <sup>7</sup> /8	5 <sup>5</sup> /16	<sup>7</sup> /16
*		B-966-60	9 OZ.	<sup>3</sup> /8 MALE N.P.T.	3	4 <sup>7</sup> /8	5 <sup>3</sup> /8	1/2
	B-966-11	B-966-61		<sup>1</sup> / <sub>2</sub> MALE N.P.T.	3	4 <sup>11</sup> / <sub>16</sub>	5 <sup>5</sup> /16	<sup>5</sup> /8
	B-966-12	B-966-62		<sup>1</sup> / <sub>4</sub> MALE N.P.T.	3 <sup>1</sup> /2	5 <sup>7</sup> /8	6 <sup>5</sup> /16	7/16
*	B-966-13		1 PT.	<sup>3</sup> / <sub>8</sub> MALE N.P.T.	3 <sup>1</sup> /2	5 <sup>7</sup> /8	6 <sup>3</sup> /8	1/2
	B-966-14	B-966-64		<sup>1</sup> / <sub>2</sub> MALE N.P.T.	3 <sup>1</sup> /2	5 <sup>11</sup> /16	6 <sup>5</sup> /16	<sup>5</sup> /8
	B-966-15	B-966-65	1QT.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	4 <sup>1</sup> /4	$7^{1}/_{16}$	7 <sup>11</sup> /16	<sup>5</sup> /8
	B-966-16	B-966-66	<sup>1</sup> / <sub>2</sub> GAL.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	5 <sup>1</sup> /2	9 <sup>1</sup> /8	9 <sup>3</sup> /4	<sup>5</sup> /8
	B-966-17	_	1 GAL.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	5 <sup>1</sup> /2	14 <sup>1</sup> /8	14 <sup>3</sup> /4	<sup>5</sup> /8
*	B-966-18		1 OZ.		1 <sup>1</sup> /2	2 <sup>7</sup> /16	3 <sup>1</sup> /16	<sup>5</sup> /8
*	B-966-19	B-966-69	2 <sup>1</sup> / <sub>2</sub> OZ.	<sup>5</sup> /8-18 N.F.	2	3 <sup>1</sup> /4	3 <sup>7</sup> /8	<sup>5</sup> /8
*	B-966-20	B-966-70	5 OZ.	FOR REMOTE	2 <sup>1</sup> /2	33/4	4 <sup>3</sup> /8	<sup>5</sup> /8
*	B-966-21	B-966-71	9 OZ.	MOUNTING	3	4 <sup>11</sup> /16	5 <sup>5</sup> /16	<sup>5</sup> /8
	B-966-22	B-966-72	1 PT.	WITH <sup>1</sup> /8	3 <sup>1</sup> /2	5 <sup>11</sup> / <sub>16</sub>	6 <sup>5</sup> /16	<sup>5</sup> /8
	B-966-23	B-966-73	1QT.	FEMALE NPT	4 <sup>1</sup> /4	7 <sup>1</sup> / <sub>16</sub>	7 <sup>11</sup> / <sub>16</sub>	<sup>5</sup> /8
	B-966-24	B-966-74	<sup>1</sup> / <sub>2</sub> GAL.	OUTLET	5 <sup>1</sup> /2	9 <sup>1</sup> /8	9 <sup>3</sup> /4	<sup>5</sup> /8
	B-966-25	_	1 GAL.		5 <sup>1</sup> /2	14 <sup>1</sup> /8	14 <sup>3</sup> /4	<sup>5</sup> /8

\* Special - Please Consult Factory



# **Reservoirs cont.**

TEN OUNCE RESERVOIR ASSEMBLY dispenses liquid, by gravity. This reservoir is injection molded polycarbonate and the enclosure cap is injection molded polypropylene.

This reservoir is ideal for many applications. As an oil cup, it can be directly mounted to bearing housing, gear box, transmission, etc. It can also be assembled with a remote mounting shank, allowing for the reservoir to be mounted away from the point of application.

The polycarbonate reservoir is transparent, allowing for visual inspection of contents, and is compatible with a wide range of fluids. It will tolerate temperature changes from minus 40° F. to maximum of 150° F. without any significant dimensional changes. It is shatterproof, making it well suited for rugged industrial applications, as well as areas where glass is not permitted.

### SPECIFICATIONS:

- Atmospheric Pressure Pressure 150° F. Maximum
- Temperature
- Reservoir
- Seals
- Mtg. Shank
- Cover

## Polypropylene When Ordering Specify:

Polycarbonate

Steel, Plated

the state of some

1/4 MALE N.P.T.

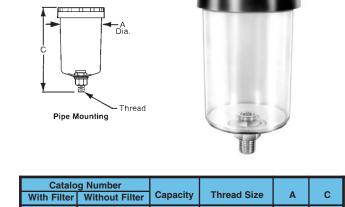
 $2^{7}/8$ 

5<sup>9</sup>/16

## Catalog Number

Viton®





10 OZ.

Also available in Remote Mounting

® Viton is a	reaistered	trademark	of	Dunont	Dow	Com

A-5409-1

A-5409-2

POLYCARBONATE BOTTLES are fully transparent, sturdy, with rigid walls, almost indestructible, stain-resistant, and have a chemical resistance to wide range of fluids.

They can be used for a multitude of applications such as containers for storage, laboratory experiments, shipping of parts or liquids and oil dispensing reservoirs. The bottles are also ideal for retaining samples of chemical or medical products.

The bottles possess good fire resistant properties. They will permit the use of conventional marking or identifying techniques such as adhesive labels, silk screening, printing markers, etc.

The enclosure caps used are made of ultraviolet stabilized polypropylene, a material which matches the polycarbonate bottles in mechanical, thermal and chemical resistance to fluids. A large opening in the bottle simplifies filling and emptying without spillage. The shape of the bottle is such that it can be held securely even when wet to unscrew the enclosure.

## SPECIFICATIONS:

<ul> <li>Pressure</li> </ul>	15 P.S.I. Max.	<ul> <li>Cover</li> </ul>	Polypropylene
<ul> <li>Gasket</li> </ul>	Buna-N	<ul> <li>Reservoir</li> </ul>	Polycarbonate

• Temperature -40° F to 225° F. Max.

## RESERVOIR WITH FILTER AND LOW LEVEL SENSOR

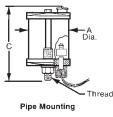
dispenses liquid, by gravity, from a reservoir and are furnished without shutoff or control valves.

These dispensers are designed to serve as a central reservoir of an oiling system. Shutoff valves and additional sight feed valves are needed for the regulation of liquid flow.

Durable, shatterproof acrylic reservoirs are for temperatures below 160°F. Crystal clear pyrex or acrylic reservoirs are available for temperatures below 225°F. They are also useful for many applications where it is desirable to visually inspect the presence and clarity of the liquid. Self-closing filler caps are also provided.

### SPECIFICATIONS:

- Pressure
- Temperature
- Reservoir
- Seals
- Low-Level Switch
- Filter
- Covers





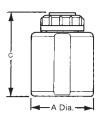


Remote Mou	Fem. N.P.T. nting		
Catalog Acrylic	Number Pyrex	Capacity	Thread Size
B-3177-2	B-3177-52	1 QT.	<sup>3</sup> ∕8 MALE N.P.T
B-3177-3	B-3177-53	1QT.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.
B-3177-7	B-3177-57	<sup>1</sup> / <sub>2</sub> GAL.	1/2 MALE N.P.T

· ·	Bonne	D OITT OL	IQI.	/° IVIALE IN.F.I.	4/4	//4
*	B-3177-3	B-3177-53	1QT.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	$4^{1}/_{4}$	7 <sup>3</sup> /4
	B-3177-7	B-3177-57	<sup>1</sup> / <sub>2</sub> GAL.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	5 <sup>1</sup> /2	9 <sup>13</sup> / <sub>16</sub>
	B-3177-11	_	1 GAL.	<sup>1</sup> / <sub>2</sub> MALE N.P.T.	$5^{1/2}$	14 <sup>13</sup> /16
*	B-3177-13	B-3177-63	1QT.	<sup>5</sup> /8-18 U.N.F. FOR	4 <sup>1</sup> / <sub>4</sub>	7 <sup>3</sup> /4
	B-3177-14	B-3177-64	<sup>1</sup> / <sub>2</sub> GAL.	REMOTE MTG. WITH <sup>1</sup> /8 FEMALE N.P.T.	5 <sup>1</sup> /2	9 <sup>13</sup> / <sub>16</sub>
	B-3177-15	_	1 GAL.	OUTLET	5 <sup>1</sup> /2	<b>14</b> <sup>13</sup> /16

\* Special - Please Consult Factory





## Style DT

Catalog No.	Capacity	А	С
A-4615-1	1 OZ.	2	2 <sup>1</sup> /16
A-4615-2	2 <sup>1</sup> / <sub>2</sub> OZ.	2	3 <sup>1</sup> / <sub>16</sub>
A-4615-3	5 OZ.	27/8	3
A-4615-4	9 OZ.	2 /8	4 <sup>1</sup> /4
A-4615-5	1 PT.	3 <sup>5</sup> /8	5 <sup>1</sup> /4
A-4615-6	1 QT.	578	8 <sup>5</sup> /8
A-4615-7	1/2 GAL.	5	9 <sup>3</sup> /8

С

.1/

# **Acrylic and Steel Dispensers**

HORIZONTAL ACRYLIC DISPENSERS dispense liquid by gravity, from a reservoir, with flow controlled by means of a shutoff valve.

These dispensers are designed to serve as a central reservoir of an oiling system. The horizontal dispenser permits the use of large capacities without increasing height. The horizontal dispenser permits the use of large volumes without a significant change in head pressure. This allows the dispenser to have a more consistent flow from the outlet.

Reservoirs are rugged, transparent acrylic and permit a continuous check of liquid supply. Self-closing filler caps are provided.

## SPECIFICATIONS:

Pressure	Atmospheric Pressure Gravity Feed Only, Reservoir is Vented
<ul> <li>Temperature</li> </ul>	160° F. Max. Acrylic 225° F. Max. Pyrex
<ul> <li>Metering</li> </ul>	Full Flow with Toggle Shutoff
<ul> <li>Reservoir</li> </ul>	Clear Acrylic or Pyrex
<ul> <li>Seals</li> </ul>	Buna-N
<ul> <li>Covers</li> </ul>	Aluminum Alloy
<ul> <li>Valve</li> </ul>	Brass
<ul> <li>Filler Cap</li> </ul>	Steel, Plated

STEEL DISPENSERS dispense oil by gravity from a reservoir without flow valves or shutoffs.

Designed to serve as a central reservoir in an oiling system, shutoff valve and additional sight feed valves are needed for the regulation of oil flow.

Top filler cap with strainer and filter are provided along with proper outlets, drains and inlets. Units are provided with a liquid level gage for visual check of the oil supply. Tanks five (5) gallons and larger have a sediment chamber.

Constructed of welded heavy gage steel, the top cover plate is suitable for mounting of components. (Special design modifications are available on request).

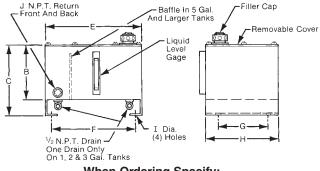
## SPECIFICATIONS:

- 225° F. Max. • Temperature
- Tanks are all welded rigid construction suitable for component mounting on top cover
- Tank
  - Steel, Painted Steel, Painted
- Cover
- Level Gage
- Aluminum Alloy
- Gaskets & Seals
- Buna-N and Vellumoid
- Filler Cap
- Steel, Plated







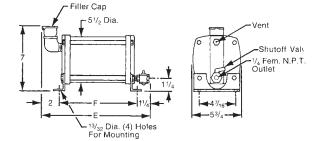


When Ordering Specify: Catalog Number

	Catalog Number	Capacity	в	с	Е	F	G	н	I	J	Baffle
*	B-770-1	1 GAL.	7 <sup>3</sup> /4	10	6	4 <sup>3</sup> /4	6 <sup>1</sup> /4	$7^{1}/_{2}$	<sup>21</sup> / <sub>64</sub>	—	NO
*	B-770-2	2 GAL.	7 <sup>3</sup> /4	10	10	8 <sup>3</sup> /4	6 <sup>1</sup> / <sub>4</sub>	$7^{1}/_{2}$	<sup>21</sup> / <sub>64</sub>	—	NO
*	B-770-3	3 GAL.	7 <sup>3</sup> /4	10	14	12 <sup>3</sup> /4	6 <sup>1</sup> /4	$7^{1}/_{2}$	<sup>21</sup> / <sub>64</sub>	—	NO
*	B-774-2	5 GAL.	9	11 <sup>1</sup> /2	16	14 <sup>1</sup> /4	7	10	17/32	1	YES
*	B-773-4	10 GAL.	12	15	20	18 <sup>1</sup> /4	9	12	17/32	1	YES
*	B-999-2	15 GAL.	12	15	24	<b>21<sup>3</sup>/</b> 4	12 <sup>3</sup> /4	15	17/32	1	YES
*	B-1194-1	30 GAL.	24	27	24	21 <sup>3</sup> /4	12 <sup>3</sup> /4	15	17/32	1	YES
*	B-1195-1	60 GAL.	29	32	30	28 <sup>1</sup> /4	17 <sup>3</sup> /4	20	17/32	1	YES

\* Special - Please Consult Factory

P. O. BOX 1207, MANITOWOC, WI 54221-1207 (920) 682-6173 FAX (920) 682-7699 Internet http://www.oilrite.com e-mail sales@oilrite.com



## When Ordering Specify: Catalog Number

	Catalog Number		0	E	_
	Acrylic	Pyrex	Capacity	E	F
	B-995-1	—	1 QT.	9	5 <sup>3</sup> /4
	B-995-2	B-995-12	<sup>1</sup> /2 GAL.	12 <sup>1</sup> /2	9 <sup>1</sup> /4
	B-995-3	_	1 GAL.	17 <sup>1</sup> /2	14 <sup>1</sup> /4
*	B-995-4	_	2 GAL.	30 <sup>1</sup> /2	27 <sup>1</sup> /4

12 RPORA

# **Air Operated Dispensers**

### ACRYLIC AIR OPERATED DISPENSERS dispense liquid,by air pressure, from a reservoir to elevated, distant and inaccessible points.

Designed to serve as a central reservoir of an oiling system, additional sight feed valves are needed for the regulation of liquid flow.

Air pressure is applied through an adjustable pressure regulator on the unit. This will reduce the pressure within the reservoir to a valve suitable for dispensing. Use higher pressure for heavy liquids and long pipe runs, and lower pressure for light liquids and shorter pipe runs.

To fill the dispenser, simply turn off the air supply, bleed the reservoir and replenish liquid through the large filler cap on top of the unit.

These units feature a liquid filter within the reservoir. The reservoir is made of crystal clear acrylic and provides a large filler cap.

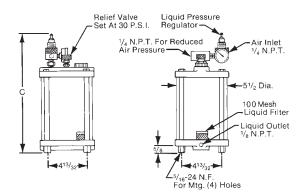
30 P.S.I. Max.

5 C.F.M. at 20 P.S.I.

160° F. Max.

### SPECIFICATIONS:

- Pressure
- Temperature
- Air Ėlow
- Liquid Flow
- Components
- Reservoir
- Seals
- Covers
- w 3 G.P.H. at 10 P.S.I. ts Externally Mounted Clear Acrylic Buna-N Aluminum Alloy
  - Style DHP



## When Ordering Specify: • Catalog Number

	Catalog Number	Capacity	С
	B-1318-1	1 QT.	8 <sup>3</sup> /4
Γ	B-1318-2	1/2 GAL.	12 <sup>1</sup> /4
Γ	B-1318-3	1 GAL.	17 <sup>1</sup> /4
•	B-1318-4	2 GAL.	30 <sup>1</sup> /4



**STEEL AIR OPERATED DISPENSERS** dispense oil by air pressure from a reservoir to elevated, distant, and inaccessible points.

Designed to serve as a central reservoir of an oiling system, additional sight feed valves are needed for the regulation of oil flow.

Air pressure is applied through an adjustable pressure regulator on the unit. This will reduce the pressure within the reservoir to a valve suitable for dispensing: higher pressure for heavy oils and long pipe runs, lower pressure for light oils and shorter pipe runs.

To fill, simply turn off the air supply, bleed the reservoir and replenish liquid through the large filler cap on top of the unit.

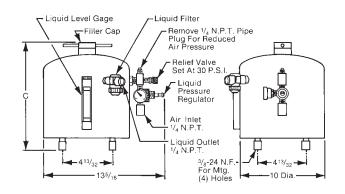
These units feature a liquid filter readily accessible from the outside of the tank. The reservoir is made of welded heavy gage steel and will withstand higher temperatures than the acrylic reservoir.

## SPECIFICATIONS:

- Pressure
- Temperature
- Air Flow
- Liquid Flow
- Components
- Reservoir
- Seals

30 P.S.I. Max. 225° F. Max. 5 C.F.M. at 20 P.S.I. 3 G.P.H. at 10 P.S.I. Externally Mounted Steel, Painted Buna-N



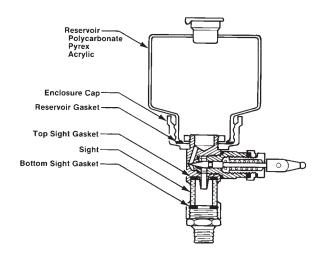


## When Ordering Specify: • Catalog Number

	Catalog Number	Capacity	С
*	B-1266-1	2 <sup>1</sup> /2 GAL.	12 <sup>1</sup> /2
*	B-1266-2	5 GAL.	20 <sup>1</sup> /2

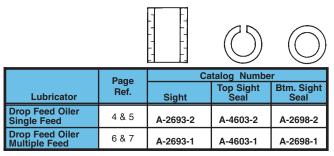
\* Special - Please Consult Factory

# **Spare Parts**



- A Dia.

## Sights and Sight Seals

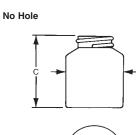


## Enclosure Gaskets for Polycarbonate Reservoirs Buna-N



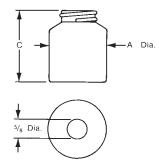
Catalog Number	Used On	0.D.	I.D.	Wall
A-2696-2	1 OZ. to 9 OZ.	<b>1</b> <sup>1</sup> /2	<b>1</b> <sup>1</sup> /8	<sup>3</sup> / <sub>32</sub>
A-2696-10	1 PT. to <sup>1</sup> / <sub>2</sub> GAL.	2 <sup>5</sup> /8	2 <sup>3</sup> /32	<sup>3</sup> / <sub>32</sub>

## **Polycarbonate Reservoirs**



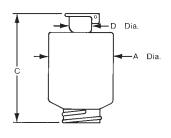
Catalog Number	Capacity	Α	С			
A-3515-1	1 OZ.	2	<b>1</b> <sup>13</sup> /16			
A-3515-2	2 <sup>1</sup> / <sub>2</sub> OZ.		2 <sup>13</sup> /16			
A-3277-1	5 OZ.	2 <sup>7</sup> /8	2 <sup>3</sup> /4			
A-3277-2	9 OZ.	2 /8	4			
B-1654-1	1 PT.	3 <sup>5</sup> /8	4 <sup>3</sup> /4			
B-1654-2	1QT.	3/8	8 <sup>1</sup> /8			
B-2432-1	<sup>1</sup> / <sub>2</sub> GAL.	5	9			

## With Center Hole



Catalog Number	Capacity	Α	С
B-1683-50	1 OZ.	0	<b>1</b> <sup>13</sup> /16
B-1683-51	2 <sup>1</sup> /2 OZ.	2	2 <sup>13</sup> / <sub>16</sub>
B-1683-52	5 OZ.	$2^{7}/8$	2 <sup>3</sup> /4
B-1683-53	9 OZ.	2 /8	4
B-1683-54	1 PT.	35/8	4 <sup>3</sup> /4
B-1683-55	1QT.	378	8 <sup>1</sup> /8
B-1683-56	<sup>1</sup> /2 GAL.	5	9

With Hinge Lid



Catalog Number	Capacity	Α	С	D
B-2017-1	1 OZ.	2	2 <sup>1</sup> /8	<sup>3</sup> /8
B-2017-2	2 <sup>1</sup> / <sub>2</sub> OZ.	2	3 <sup>1</sup> /8	78
B-2017-3	5 OZ.	2 <sup>7</sup> /8	3 <sup>1</sup> /16	57
B-2017-4	9 OZ.	270	4 <sup>5</sup> /16	5/8
B-2017-5	1 PT.	3 <sup>5</sup> /8	5 <sup>3</sup> /8	
B-2017-6	1QT.	3/8	8 <sup>3</sup> /4	1
B-2017-9	<sup>1</sup> / <sub>2</sub> GAL.	5	9 <sup>5</sup> /8	

## **Polypropylene Enclosure Caps**

No Hole

TITTT

Catalog Number	Used On
B-1586-1	1 OZ. to 9 OZ.
B-2189-1	1 PT. to <sup>1</sup> /2 GAL.

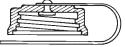


With Center Hole



Catalog Number	Used On
B-1677-2	1 OZ. to 9 OZ.
B-2221-6	1 PT. to <sup>1</sup> / <sub>2</sub> GAL.

With Retainer Strap



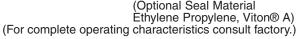
Catalog Number	Used On
A-4612-1	1 OZ. to 9 OZ.
A-4612-2	1 PT. to <sup>1</sup> /2 GAL.

# Spare Parts cont.

SOLENOID The following information is supplied as supplementary data on Oil-Rite solenoid operators. The normally closed solenoid operator can be supplied with the same voltage and frequencies as required for system drive motors, allowing it to be wired parallel to the motor providing automatic operation. Solenoid operators are warranted against failure and replacement coils are offered free on any coil that fails in the field for a nominal shipping charge.

## SPECIFICATIONS:

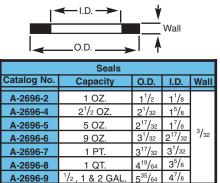
1/16 orifice 125 P.S.I.
1/4 orifice 5 to 8 P.S.I.
-45° F. to + 185° F.
7 Watts
Water Resistant
Class "B" + 130° C.
Steel
Stainless Steel
Stainless Steel
Buna-N
Buna-N
(Optional Seal Material



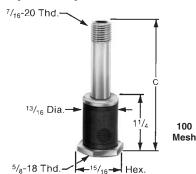
## When Ordering Specify:

## Catalog Number

### **Buna-N Enclosure Gaskets for Acrylic** and Pyrex Reservoirs.



## **Acrylic and Pyrex Reservoir Filters**

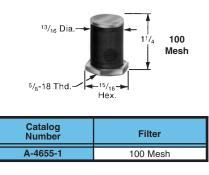


Catalog Number	Capacity	с
A-4656-1	5 OZ.	2 <sup>15</sup> / <sub>32</sub>
A-4656-2	9 OZ.	37/32
A-4656-3	1 PT.	47/32
A-4656-4	1 QT.	5 <sup>7</sup> /16
A-4656-5	1/2 GAL.	7 <sup>7</sup> / <sub>16</sub>
A-4656-6	1 GAL.	12 <sup>7</sup> /16

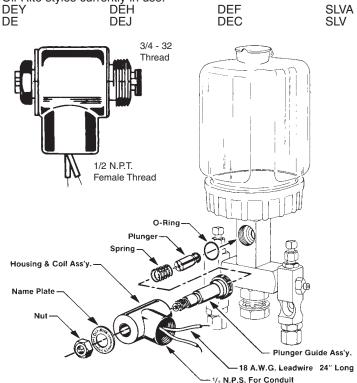


Spare Coil Only			
Catalog Number Volts & Frequency			
B-2508-101	120 volts, 60 Hz.		
B-2508-102 240 volts, 60 Hz.			
B-2508-103 480 volts, 60 Hz.			
Other Volts and Frequency-Consult Factory			

## **Polycarbonate Reservoir Filter**



The new solenoid operator is interchangeable with the following Oil-Rite styles currently in use:



## When Ordering Specify:

- Model Number
- Voltage and Frequency

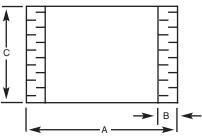
**Solenoid Operator** 

B-1725-1

Seal Material

Model Number





Reservoirs Pyrex				
Catalog Number	Capacity	Α	В	С
A-2691-4	1 OZ.	<b>1</b> <sup>1</sup> / <sub>2</sub>	1/8	1 <sup>3</sup> /8
A-2691-6	2 <sup>1</sup> / <sub>2</sub> OZ.	2	<sup>5</sup> / <sub>32</sub>	1 <sup>7</sup> /8
A-2691-7	5 OZ.	2 <sup>1</sup> /2	<sup>3</sup> /16	$2^{3}/8$
A-2691-8	9 OZ.	3	<sup>13</sup> / <sub>64</sub>	3
A-2691-9	1 PT.	3 <sup>1</sup> /2	<sup>7</sup> / <sub>32</sub>	4
A-2691-10	1 QT.	4 <sup>1</sup> / <sub>4</sub>	17	5
A-2691-11	<sup>1</sup> / <sub>2</sub> GAL.	5 <sup>1</sup> /2	1/4	7

Reservoirs Acrylic				
Catalog Number	Α	В	С	
A-2692-21	1 OZ.	1 <sup>1</sup> /2		1 <sup>3</sup> /8
A-2692-25	2 <sup>1</sup> / <sub>2</sub> OZ.	2		1 <sup>7</sup> /8
A-2692-28	5 OZ.	2 <sup>1</sup> /2	1/8	$2^{3}/8$
A-2692-30	9 OZ.	3		3
A-2692-33	1 PT.	3 <sup>1</sup> /2		4
A-2692-34	1 QT.	4 <sup>1</sup> /4		5
A-2692-36	<sup>1</sup> / <sub>2</sub> GAL.			7
A-2692-37	1 GAL.	5 <sup>1</sup> /2	<sup>3</sup> /16	12
A-2692-38	2 GAL.			25

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### INSTALLATION

- 1. Oil level is usually marked on the base of oiler. Mount oiler by using side or bottom outlet at the exact and most desirable level.
- 2. Correct oil level is lowest level at which bearing operates perfectly.
- 3. Lubricator should be level in all directions to function at its best.
- 4. Keep connections short, rigid, and close to bearing to avoid vibration.
- 5. Fill bearing well by filling oiler. Repeated filling may be necessary.
- The anti-friction bearings should be fitted with breather tubes piped to the outside or to air intake of oiler.
- 7. On oilers with top filler cap, be sure cap is always screwed down tight. Removing filler cap shuts off oil supply. Loose filler cap causes leakage of oil from reservoir through vent hole, rendering oiler ineffective.

### PRINCIPLE

Constant level lubricators automatically maintain the oil in a bearing reservoir at a constant level. Operation is based on the liquid seal principle. When the oil in the bearing recedes because of oil consumption, the liquid seal on the inside of the lubricator is temporarily broken. This allows air from the air intake to enter the lubricator reservoir, releasing oil until a seal and proper level are again established.

### APPLICATIONS

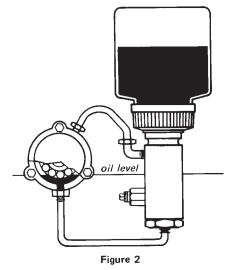
Constant level lubricators are used on sleeve bearing, anti-friction bearings, gear boxes, pump housing, etc. Other uses include moistening pads and any other application demanding the maintenance of a constant liquid level.

### **OIL LEVEL**

Oil-Rite has available constant level lubricators with fixed or with adjustable oil level. Original equipment manufacturers usually prefer lubricator with fixed oil level to make an installation tamperproof.

### **OIL RESERVOIR**

Oil-Rite offers constant level lubricators with acrylic, glass, or high temperature plastic reservoirs to suit specific applications. The reservoirs are transparent to permit a visual check of the oil supply at all times. Since the oil in the reservoir assumes the same color as that in the bearing housing, a visual check of the condition of the oil is also afforded.



**AIR INLET** 

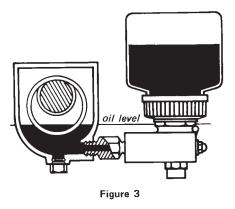
The air inlet on Oil-Rite's constant level lubricators is provided with a pipe thread to accommodate an air filter for the prevention of dust and dirt getting into the oil.

For dusty and dirty surroundings, such as those found in cement mills, textile plants, paper mills, coal handling facilities, etc. it is recommended that the air inlet of the lubricator be piped into the top of the bearing housing. Such a closed circuit offers full protection.

Pressure differential between the air intake of the lubricator and the bearing housing, such as is experienced on ventilating fans and blowers, anti-friction bearings,etc., necessitates that the air inlet on the lubricator be piped into the top of the bearing housing to equalize pressure.

## SURGE LEVEL

In certain cases, such as in gear boxes, a considerable quantity of oil is carried by the gears to the upper portion of the gear housing during operation. After shutdown, the oil surges back to the lubricator and raises the oil level. Constant level lubricator should therefore be equipped with a sufficient surge level to prevent oil from overflowing through the air intake.



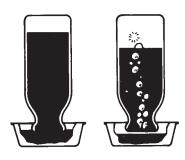
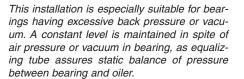


Figure 1



Typical installation for ring-oiled bearings. Oil level should be slightly above inside diameter of ring. With the correct oil level the ring carries oil to shaft smoothly without splashing and chattering.

